



Automation Software Package

AI Controller Standard Software


Operation Manual

SYSMAC-AICSTE□□L

NOTE

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Introduction

Thank you for purchasing the AI Controller Standard Software.

This manual contains information that is necessary to use the AI Controller Standard Software. Please read this manual and make sure you fully understand the functionality and performance before you attempt to use it in a control system.

Keep this manual in a safe place where it will be available for reference during operation.

Intended Audience

This manual is intended for the following personnel, who must also have knowledge of electrical systems (an electrical engineer or the equivalent).

- Personnel in charge of introducing FA systems.
- Personnel in charge of designing FA systems.
- Personnel in charge of installing and maintaining FA systems.
- Personnel in charge of managing FA systems and facilities.

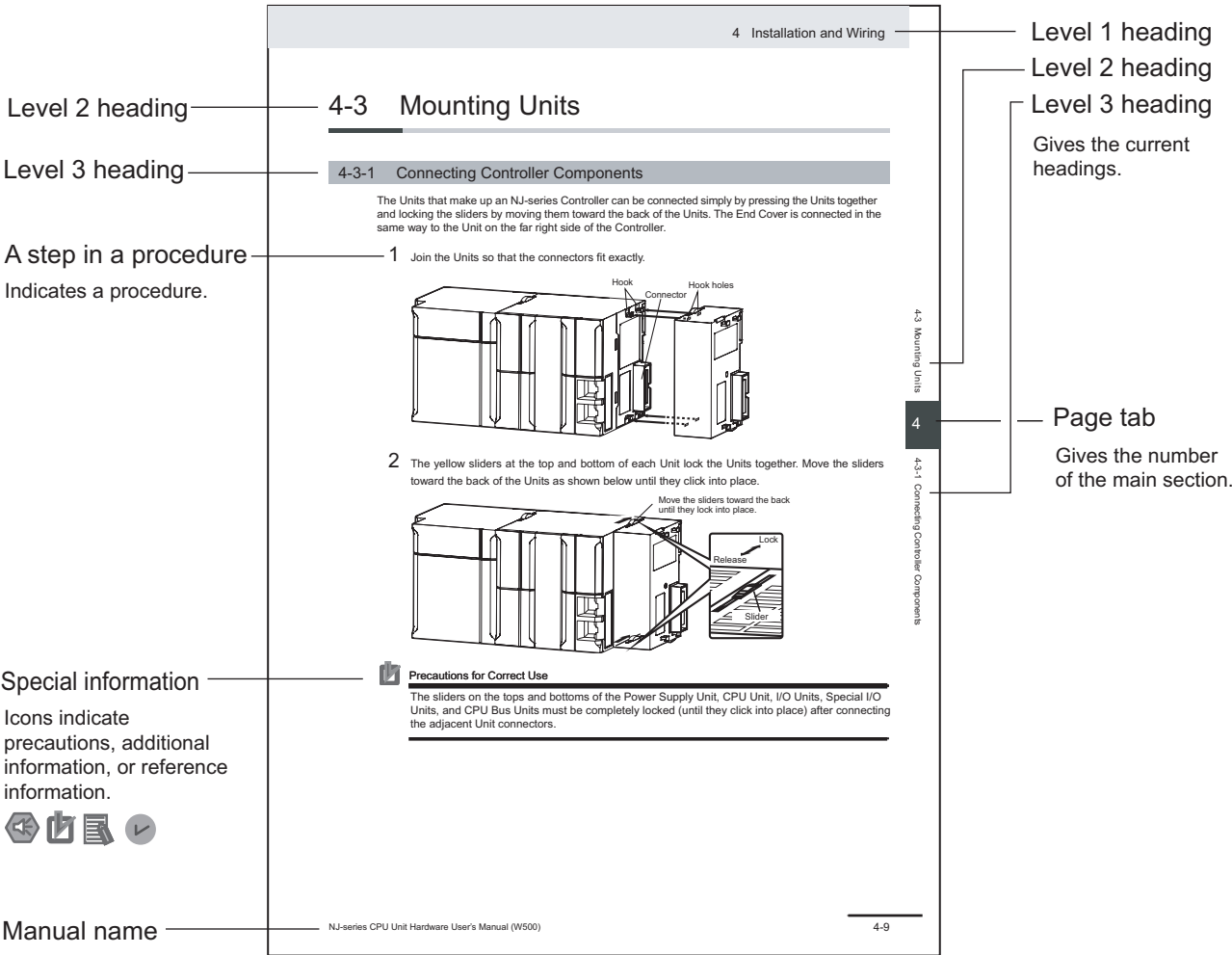
Notice

This manual contains information that is necessary to use the AI Controller Standard Software. Please read and understand this manual before using the software. Keep this manual in a safe place where it will be available for reference during operation.

Manual Structure

Page Structure and Symbols

The following page structure is used in this manual.



This illustration is provided only as a sample. It may not literally appear in this manual.

Special Information

Special information in this manual is classified as follows:



Precautions for Safe Use

Precautions on what to do and what not to do to ensure safe usage of the product.



Precautions for Correct Use

Precautions on what to do and what not to do to ensure proper operation and performance.



Additional Information

Additional information to read as required.

This information is provided to increase understanding or make operation easier.



Version Information

Information on differences in specifications and functionality for Controller with different unit versions and for different versions of the Sysmac Studio is given.

Precaution on Terminology

- In this manual, "download" refers to transferring data from AI Controller Standard Software to a physical AI Controller, and "upload" refers to transferring data from a physical AI Controller to the AI Controller Standard Software.
- In this manual, the functions of a specific model of the NX-series CPU Units/Controllers may be described with its model specified, such as "NX701 CPU Unit/Controller".
- In this manual, the Controller functions that are integrated in the NY-series Industrial PC may be referred to as an "NY-series Controller".
- The AI Controller Standard Software supports the NX/NY-series Controllers. Unless another Controller series is specified, the operating procedures and screen captures used in the manual are examples of the NY-series AI Controllers.

Terminology

For descriptions of the Controller terms that are used in this manual, refer to information on terminology in the manuals that are listed in *Related Manuals* on page 18.

Sections in this Manual

		1
1	Overview of the AI Controller Standard Software	2
2	Software Setup and Operation Flow	3
3	Basic Software Configuration	4
4	Description of the AI Operator Screen Components	5
5	Description of the AI Viewer Screen Components	6
6	Using AI Predictive Maintenance Library	A
A	Appendices	I
I	Index	

CONTENTS

Introduction	1
Intended Audience	1
Notice	1
Manual Structure	2
Page Structure and Symbols	2
Special Information	2
Precaution on Terminology	3
Terminology	3
Sections in this Manual	5
Terms and Conditions Agreement.....	9
Safety Precautions.....	11
Definition of Precautionary Information.....	11
Symbols	11
WARNINGS	11
Cautions.....	12
Precautions for Safe Use	13
Precautions for Correct Use	14
Regulations and Standards	15
Software Licenses and Copyrights	15
Versions	16
Checking Versions	16
Related Manuals.....	18
Revision History.....	19

Section 1 Overview of the AI Controller Standard Software

1-1 The AI Controller Standard Software	1-2
1-2 Specifications.....	1-3

Section 2 Software Setup and Operation Flow

2-1 Confirmations before Installation.....	2-2
2-2 Installation Procedure	2-3
2-3 Uninstallation Procedure	2-4
2-4 Usage Flow	2-5

Section 3 Basic Software Configuration

3-1	Window Configuration.....	3-2
3-2	List of the AI Operator Functions.....	3-3
3-3	List of the AI Viewer Functions	3-4
3-4	Connecting to the AI Controller.....	3-5

Section 4 Description of the AI Operator Screen Components

4-1	Creating an AI Controller Project	4-2
4-1-1	Starting and Exiting the AI Operator	4-2
4-1-2	Creating a New AI Controller Project	4-2
4-1-3	Opening an AI Controller Project	4-4
4-1-4	Editing Properties of an AI Controller Project.....	4-5
4-2	Setting Variable Data	4-6
4-3	Setting Equipment Event	4-8
4-4	Creating AI Machine Learning Model.....	4-10
4-5	Setting WebAPI Connection Function	4-11
4-5-1	Basic Settings of the WebAPI Connection Function	4-11
4-5-2	Certificate Settings for WebAPI Connection.....	4-12
4-5-3	Detailed View of Trusted Certificates	4-13
4-6	Collecting Variable Data	4-15
4-7	Detailed Settings for Data Collection.....	4-16
4-8	Monitor and Operation	4-17
4-9	Mode Changes	4-22
4-10	Collective Comparison	4-23
4-11	Collective Uploading	4-25
4-12	Statistical Information	4-26
4-13	Authority Verification for AI Controller Operation	4-31

Section 5 Description of the AI Viewer Screen Components

5-1	Creating an AI Viewer Project.....	5-2
5-1-1	Starting and Shutting Down the AI Viewer	5-2
5-1-2	Creating a New AI Viewer Project.....	5-2
5-1-3	Opening an AI Viewer Project	5-3
5-2	Placing Equipment Events.....	5-5
5-2-1	Placing Equipment Events to Designated Locations.....	5-5
5-2-2	Group Settings	5-6
5-2-3	Specifying the Number of Equipment Events on a Single Window	5-7
5-3	Monitor and Operation	5-9
5-4	Monitoring Equipment Events	5-10
5-4-1	Displaying History	5-12
5-4-2	Displaying the Trend Graph	5-13

Section 6 Using AI Predictive Maintenance Library

6-1	Installing AI Predictive Maintenance Library	6-2
-----	--	-----

6-2 Registering License for AI Predictive Maintenance Library 6-4

6-3 Registering Equipment Events by Using the AI Predictive Maintenance Library
to the AI Operator 6-5

6-4 Checking the Versions of the AI Predictive Maintenance Library 6-7

Appendices

A-1 Errors and Troubleshooting..... A-2

Index

Terms and Conditions Agreement

WARRANTY

- The warranty period for the Software is one year from the date of purchase, unless otherwise specifically agreed.
- If the User discovers defect of the Software (substantial non-conformity with the manual), and return it to OMRON within the above warranty period, OMRON will replace the Software without charge by offering media or download from OMRON's website. And if the User discovers defect of media which is attributable to OMRON and return it to OMRON within the above warranty period, OMRON will replace defective media without charge. If OMRON is unable to replace defective media or correct the Software, the liability of OMRON and the User's remedy shall be limited to the refund of the license fee paid to OMRON for the Software.

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- OMRON SHALL HAVE NO LIABILITY FOR SOFTWARE DEVELOPED BY THE USER OR ANY THIRD PARTY BASED ON THE SOFTWARE OR ANY CONSEQUENCE THEREOF.

APPLICABLE CONDITIONS

USER SHALL NOT USE THE SOFTWARE FOR THE PURPOSE THAT IS NOT PROVIDED IN THE ATTACHED USER MANUAL.

CHANGE IN SPECIFICATION

The software specifications and accessories may be changed at any time based on improvements and other reasons.

ERRORS AND OMISSIONS



The information in this manual has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

Safety Precautions

Definition of Precautionary Information

The following notation is used in this manual to provide precautions required to ensure safe usage of the AI Controller Standard Software and the Artificial Intelligence Machine Automation Controllers. The safety precautions that are provided are extremely important to safety. Always read and heed the information provided in all safety precautions.

The following notation is used.

 WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Additionally, there may be severe property damage.
 Caution	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.



Precautions for Safe Use













Indicates precautions on what to do and what not to do to ensure safe usage of the product.



Precautions for Correct Use

Indicates precautions on what to do and what not to do to ensure proper operation and performance.

Symbols

	The  symbol indicates operations that you must not do. The specific operation is shown in the  symbol and explained in text. This example indicates prohibiting disassembly.
	The  symbol indicates precautions (including warnings). The specific operation is shown in the  symbol and explained in text. This example indicates a precaution for electric shock.
	The  symbol indicates precautions (including warnings). The specific operation is shown in the  symbol and explained in text. This example indicates a general precaution.
	The  symbol indicates operations that you must do. The specific operation is shown in the  symbol and explained in text. This example shows a general precaution for something that you must do.

WARNINGS

 **WARNING**

Check the parameters for proper execution before you use them for actual operation.



Always confirm safety at the destination node before you transfer parameters from the AI Controller Standard Software. The devices or machines may perform unexpected operations regardless of the operating mode of the CPU Unit.



Cautions

Caution

Always confirm safety at the destination node before you transfer parameters or data to a node from the AI Controller Standard Software.
Not doing so may result in injury.



Precautions for Safe Use

Operation

- Confirm that the controlled system will not be adversely affected before you perform any of the following operations.
 - a) Changing the operating mode of the CPU Unit (including changing the Startup Mode)
 - b) Change the settings
- Before you use the system for the actual operation, make sure to verify that errors can be correctly detected by using the results analyzed by this tool. Upon verification, set the machine learning engine to start reading learning data and parameters. Inappropriate settings will result in misjudging errors.
- Before you start the operation, make sure to transfer parameters and data necessary for resuming the operation to the replaced CPU Unit.
- When you restore only part of the data that was backed up, confirm that no problems will occur if you do not restore all of the backup data. Otherwise, malfunction of the device may occur.

Unit Replacement

- The performance may be different if the hardware revisions are different. Before you transfer the user program, data, and parameter settings to the CPU Units with the different hardware revisions, check them for proper execution and then use them for actual operation.

Precautions for Correct Use

Observe the following precautions before you start the AI Controller Standard Software or any of the Support Software that is provided with it.

- Exit all applications that are not necessary to use the AI Controller Standard Software. For virus checker or other software that could affect the startup and operations of the AI Controller Standard Software, take measures such as to remove the AI Controller Standard Software from the scope of virus checking.
- If any hard disks or printers that are connected to the computer are shared with other computers on a network, isolate them so that they are no longer shared.
- With some notebook computers, the default settings do not supply power to the USB port or Ethernet port to save energy. There are energy-saving settings in Windows, and also sometimes disable all energy-saving features. Refer to the user documentation for your computer and disable all energy-saving features.

Regulations and Standards

Software Licenses and Copyrights

This product incorporates certain third party software. The license and copyright information associated with this software is available at `ThirdPartyLicenses.txt` in DVD media.

Versions

Hardware revisions and unit versions are used to manage the hardware and software in NX/NY-series Units and EtherCAT slaves. The hardware revision or unit version is updated each time there is a change in hardware or software specifications. Even when two Units or EtherCAT slaves have the same model number, they will have functional or performance differences if they have different hardware revisions or unit versions.

Checking Versions

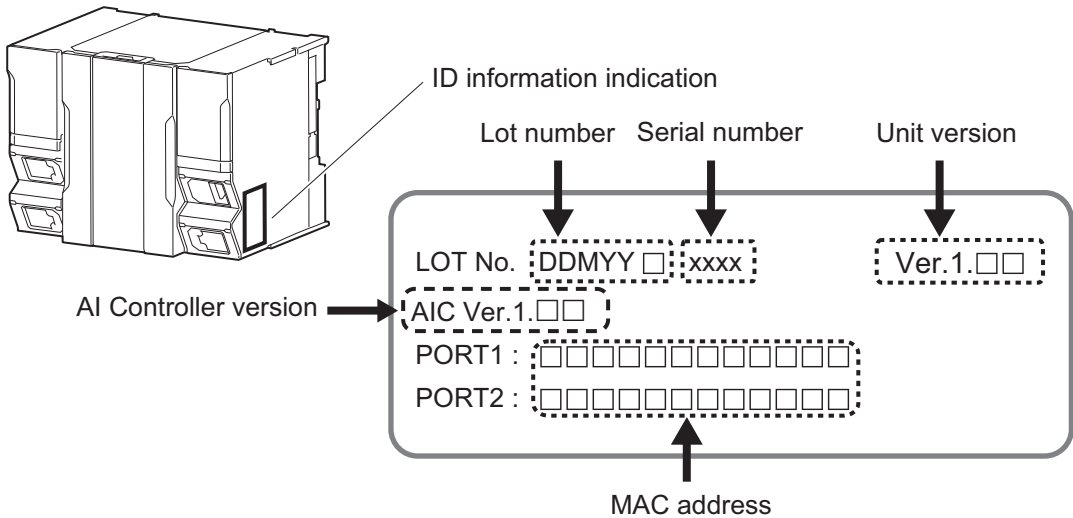
You can check versions on the ID information indications or with the Sysmac Studio.

Checking Unit Versions on ID Information Indications

The unit version is given on the ID information indication on the side of the product.

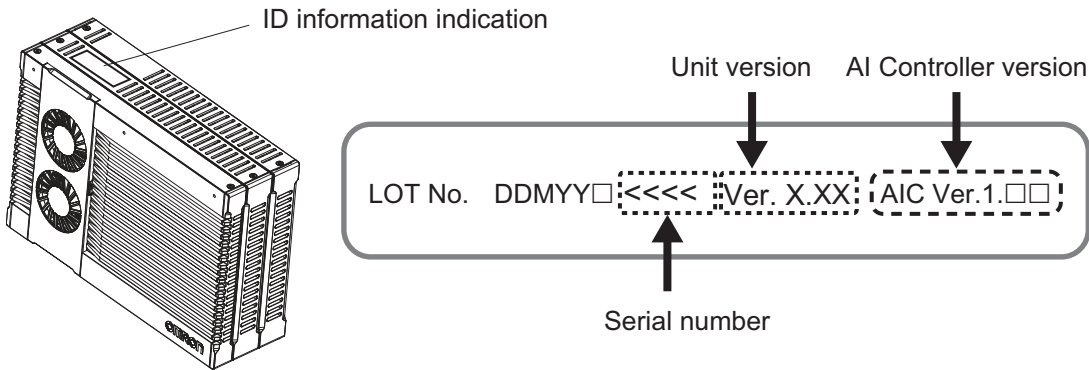
● Checking the Unit Version of an NX-series CPU Unit

The ID information on an NX-series NX701-Z□□□ CPU Unit is shown below.



● Checking the Unit Version of an NY-series Controller

The ID information on an NY-series NY5□2-Z□□□ Controller is shown below.



Checking Unit Versions with the Sysmac Studio

You can use the Sysmac Studio to check unit versions. The procedure is different for Units and for EtherCAT slaves.

● Checking the Unit Version of an NX-series CPU Unit

You can use the **Production Information** while the Sysmac Studio is online to check the unit version of a Unit. You can do this for the following Unit.

Model	Unit for which version can be checked
NX701-□□□□	CPU Unit

- 1 Right-click **CPU Rack** under **Configurations and Setup - CPU/Expansion Racks** in the Multi-view Explorer and select **Display Production Information**.
The **Production Information** Dialog Box is displayed.

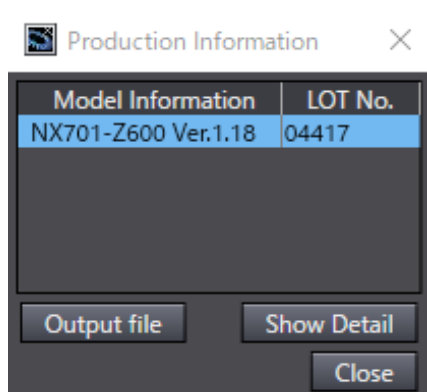
● Checking the Unit Version of an NY-series Controller

You can use the **Production Information** while the Sysmac Studio is online to check the unit version of a Unit. You can only do this for the Controller.

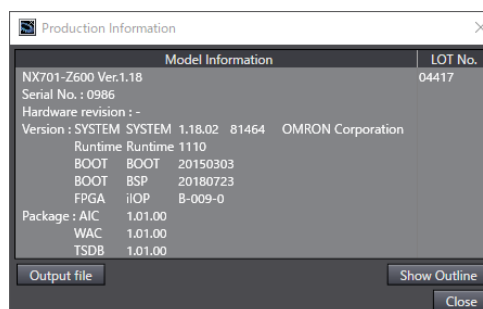
- 1 Right-click **CPU Rack** under **Configurations and Setup - CPU/Expansion Racks** in the Multi-view Explorer and select **Display Production Information**.
The **Production Information** Dialog Box is displayed.

● Changing Information Displayed in Production Information Dialog Box

- 1 Click the **Show Outline** or **Show Detail** Button at the lower right of the **Production Information** Dialog Box.
The view will change between the **Production Information** details and outline.



Outline View



Detail View

The information displayed is different for the Outline View and the Detail View. The Detail View displays both the unit version and the AI Controller version. The Outline View displays only the unit versions.

Note The hardware revision is separated by “/” and is displayed on the right of the hardware version. The hardware revision is not displayed for the Unit that the hardware revision is in blank.

Related Manuals

The following manuals are related. Use these manuals for reference.

Manual name	Cat. No.	Model numbers	Application	Description
NJ/NX-series CPU Unit Software User's Manual	W501	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit. <ul style="list-style-type: none"> CPU Unit operation CPU Unit features Initial settings Programming based on IEC 61131-3 language specifications
Sysmac Studio Version 1 Operation Manual	W504	SYSMAC -SE2□□□	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
NX/NY-series Artificial Intelligence Machine Automation Controller User's Manual	W594	NZ701-Z□□□ NY532-Z□□□ NY512-Z□□□	Learning about the NX/NY-series AI-equipped Machine Automation Controllers	This manual describes the overview of the NX/NY-series Artificial Intelligence Machine Automation Controllers, the specifications of the AI functions, how to start the system, and maintenance and error details.
NY-series IPC Machine Controller Industrial Panel PC / Industrial Box PC Software User's Manual	W558	NY532-□□□□ NY512-□□□□	Learning how to program and set up the Controller functions of an NY-series Industrial PC.	The following information is provided on the NY-series Controller functions. <ul style="list-style-type: none"> Controller operation Controller features Controller settings Programming based on IEC 61131-3 language specifications
Sysmac Library AI Predictive Maintenance Library User's Manual	W610	SYSMAC- ZPA00□000W	Learning about the specifications of the AI Predictive Maintenance Libraries and function blocks	Information necessary in using AI predictive maintenance library is described.

Revision History

A manual revision code appears as a suffix to the catalog number on the front and back covers of the manual.

Cat. No. W611-E1-02

Revision code

Revision code	Date	Revised content
01	October 2018	Original production
02	July 2019	Revisions for improving description relating to equipment events.

Overview of the AI Controller Standard Software

This section provides an overview and lists the specifications of the AI Controller Standard Software and describes its features and components.

1-1	The AI Controller Standard Software	1-2
1-2	Specifications	1-3

1-1 The AI Controller Standard Software

The AI Controller Standard Software is a software package designed to provide tools for installing the AI-embedded Machine Automation Controller (AI Controller to be short) and for the operation of the installed controller. The AI Controller Standard Software consisting of the AI Operator, the AI Viewer and the AI licence registration software runs on Windows. These tools are used in each phase of the AI Controller including data collection, data analysis, and data utilization.

The AI Controller Standard Software is designed to provide optimum functionality and operability when it is used with the AI Controller, and the automation software called Sysmac Studio.

Refer to *NX/NY-series Artificial Intelligence Machine Automation Controller User's Manual (Cat. No. W594)* for the system configuration of the AI Controllers.

Main Features

● Making Data Collection, Data Analysis, and Data Utilization Easier

The AI Operator is a tool allowing you to transfer settings for the AI Controller's AI functions as well as to monitor the status. In addition, it is equipped with a function allowing you to transfer analysis data, feature data, and equipment event monitoring score data from the AI Controller to your computer. (Even if you are logged off from Windows, the transfer can be executed as Windows services.)

The functions are configured for the following use cases.

- Data Collection: Collects analysis data
- Data Analysis: Generates data necessary for monitoring equipment events
- Data Utilization: Transfers a CSV file to a computer and monitors equipment events/transfers data to a web server.

● Easy Operation

The AI Viewer is a tool allowing users to visualize results of equipment event monitoring that was performed by the Feature Value/Machine Learning Function. This tool makes it easy for users to view monitoring results without the need for the controller programming knowledge.

1-2 Specifications

Product Model Numbers

The product AI Controller Data Mining Software consists of a DVD media and a license, each of which is given a model number.

If you are purchasing the AI Controller Data Mining Software for the first time, purchase both a DVD and one or more licenses. The media is the same for all of the licenses. If you are purchasing the product for additional licenses, you can purchase only the licenses. You can also purchase the DVD separately.

The DVD is not included with the licenses.

● DVD

Product	Media	Model number
AI Controller Standard Software Ver.1.□□	DVD	SYSMAC-AICSTE00D

● Licenses

Product	Number of licenses	Model number
AI Controller Standard Software Ver.1.□□	1 license	SYSMAC-AICSTE01L
	10 licenses	SYSMAC-AICSTE10L
	30 licenses	SYSMAC-AICSTE30L
	50 licenses	SYSMAC-AICSTE50L

Support Software That You Can Install from the DVD media of AI Controller Standard Software and Enclosed Data

The following table lists the Support Software that you can install from the DVD media of AI Controller Standard Software and the data that is included in the DVD media.

Installable Software	Version
AI Operator	Ver.1.□
AI Viewer	Ver.1.□
AI License Registration Software	Ver.1.□

Supported Languages

AI Controller Standard Software supports the following languages.

Japanese, English

Applicable Models

The models that you can select when you create a project on the AI Controller Standard Software are given in the following tables.

Model numbers	Unit version
NX701-Z□00	Ver.1.18 or later
NY5□2-Z□00	Ver.1.18 or later

Applicable Computers

The AI Controller Standard Software is a Microsoft Windows-based software.

The supported operating systems are listed below.

- Windows 7 (32-bit or 64-bit edition)
- Windows Embedded Standard 7 (64-bit edition)
- Windows 10 (32-bit or 64-bit edition)

Apply the latest updates to the OS installed on your computer to ensure that it is always up-to-date.

Installation of the following applications is a system requirement for the AI Controller Standard Software.

- .NET Framework3.5
- .NET Framework4.6.1

It is installed automatically if it is not already installed on the computer when the AI Controller Standard Software is installed.

● System Requirements

The system requirements for the AI Controller Standard Software are given in the following table.

OS	CPU		RAM	Display
Windows 7 (32-bit or 64-bit edition)	Required	IBM AT or compatible with Intel® Celeron® processor 540 (1.8 GHz)	2 GB	XGA 1024 x 768 16 million colors
Windows Embedded Standard 7 (64-bit edition) (NY-series IPC Machine Controller)		IBM AT or compatible with Intel® Core™ i5 M520 processor (2.4 GHz) or the equivalent	4 GB or more	WXGA 1280 x 800 16 million colors
Windows 10 (32-bit or 64-bit edition)	Recommended			

In addition, the following are also required.

System requirement	Specification
Free HDD space required for software installation	4.6 GB or more
Optical drive type	DVD-ROM drive
Communications port	Ethernet

2

Software Setup and Operation Flow

2

This chapter describes the procedure to install and uninstall the AI Controller Standard Software, and usage flow.

2-1	Confirmations before Installation	2-2
2-2	Installation Procedure	2-3
2-3	Uninstallation Procedure.....	2-4
2-4	Usage Flow	2-5

2-1 Confirmations before Installation

Check the following items before you install the AI Controller Standard Software.

- To install the AI Controller Standard Software, log onto Windows as the administrator or as a user with administrator rights. There are files that a user without administrator rights cannot write. An access error will occur if you log on without administrator rights.
- Apply the latest updates to the OS to ensure that it is always up-to-date.
- Exit all applications that are running on the computer before you install the AI Controller Standard Software.
- You cannot install the AI Controller Standard Software from a network drive, such as a DVD drive or hardware drive that is shared on a network. Always install the AI Controller Standard Software from a DVD drive on the computer onto which you need to install the AI Controller Standard Software.
- Corrupted files cannot be restored on a compressed drive. Do not install the AI Controller Standard Software on a compressed drive.
- Do not cancel the setup while it is in progress. Files that were copied may remain in the installation directory.
- Do not turn OFF the power to the computer or reset the computer while the installation is in progress. Computer data may be corrupted.
- You may need to restart Windows after you install the AI Controller Standard Software. Restart as required according to Installation Wizard messages.

2-2 Installation Procedure

- 1 Start Windows and insert the installation disk into the DVD- ROM drive.
The setup program starts automatically and the **Select Setup Language** dialog box appears.



Additional Information

- If .NET Framework is not installed on the computer, the .NET Framework Installation dialog box is displayed. Follow the instructions to install it.
- When .NET Framework is installed, a confirmation dialog box to restart the computer is displayed. Always click the **Yes** button to restart the computer. After the computer is restarted, the Setup Wizard will automatically continue to the next step.

- 2 Follow the instructions shown on the screen to install the software.



Precautions for Correct Use

To create a project and select an AI Controller model on Sysmac Studio, you need to register a license number for the AI Controller Standard Software on Sysmac Studio's license screen. Refer to *3-3-12 Displaying and Registering Licenses* of the *Sysmac Studio Version 1 Operation Manual (Cat. No. W504)* for detailed procedure to register license.

Refer to the file below in the NY-series AI Controllers.

D:\OMRON-NY\Installers\AI_Controller_Standard_Software\README.txt



Additional Information

- For the NY-series AI Controllers, the setup program is stored in the Windows folder below.
Start setup.exe and begin installation.
D:\OMRON-NY\Installers\AI_Controller_Standard_Software
- When you install the AI Controller Standard Software to an NY-series AI Controller, you don't have to register a license number.

2-3 Uninstallation Procedure

- 1** Open Windows Control Panel^{*1} and select **Add or Remove Programs**.
- 2** Select **AI Controller Standard Software** and uninstall the application.

*1. The procedure for opening Control Panel differs depending on the operating system.
Windows 7: Select Control Panel from the Start menu
Windows10: Right-click the Start button and select Control Panel.

2-4 Usage Flow

For the startup procedure of the AI Controllers, refer to Section 6 Startup Procedure for the AI Controller of the *NX/NY-series Artificial Intelligence Machine Automation Controller User's Manual* (Cat. No. W594).

3

Basic Software Configuration

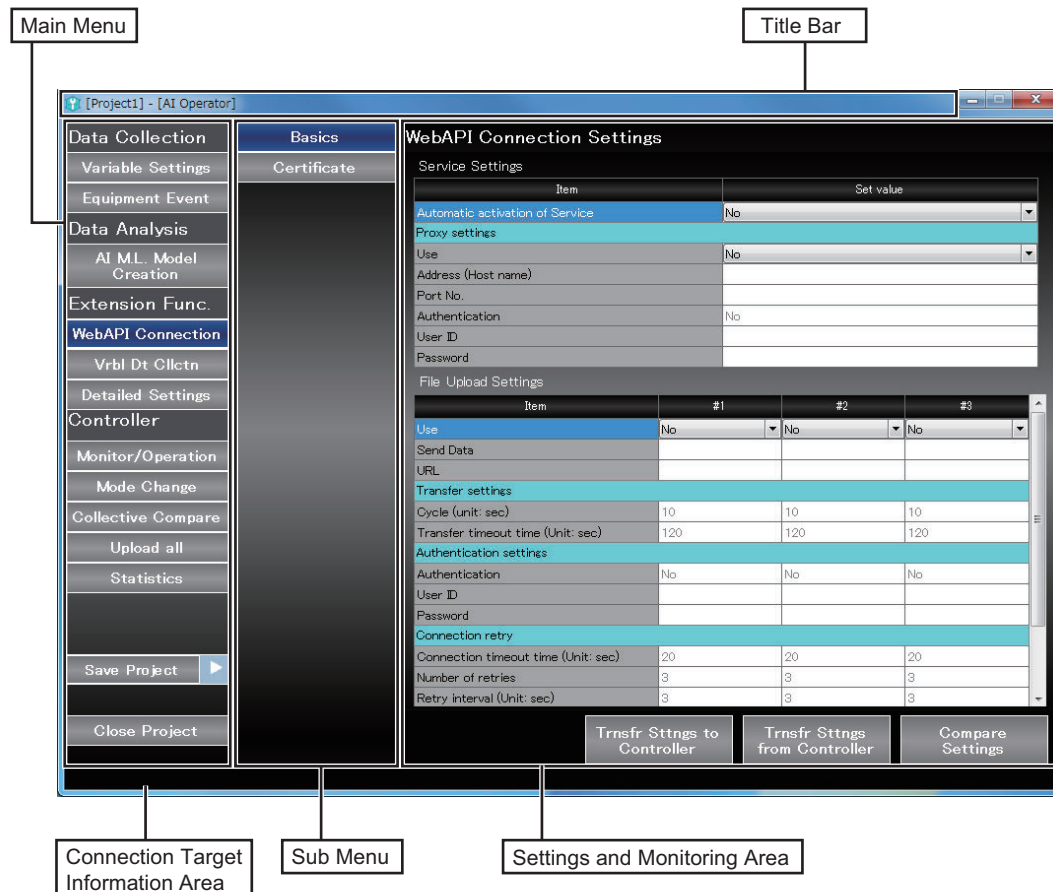
3

This section describes the basic configurations of AI Operator and AI Viewer.

3-1	Window Configuration	3-2
3-2	List of the AI Operator Functions	3-3
3-3	List of the AI Viewer Functions	3-4
3-4	Connecting to the AI Controller	3-5

3-1 Window Configuration

The application window in AI Operator and AI Viewer consists of the title bar, main menu, sub menu that appears according to the function selected in the main menu, and setting and monitoring area. The function overview of each area is described below.



Area name	Outline of function
Title Bar	Displays the open project name and software name in the following format. Project Name - Controller Name (Serial No.) - Software Name Example: MyProject - new_Controller(1234) - AI Operator
Main Menu	Displays a list of functions. The specifications for buttons are as follows: <ul style="list-style-type: none"> When you press a button for each function, the Settings and Monitoring Area is updated. If the Settings and Monitoring Area has been updated, a confirmation dialog to save the information appears before transiting to another screen.
Sub Menu	If more than one function is selected in the main menu, a list of the functions will appear. <ul style="list-style-type: none"> The specifications for buttons are same as those for the main menu.
Settings and Monitoring Area	You can specify various settings and perform monitoring. The Trnsfr Stngs from/to Controller, and Compare Settings buttons are located at the bottom of the Settings and Monitoring Area.
Connection Target Information Area	When communications with the AI Controller are in progress, the connected AI Controller's IP address, Controller name, and serial number are displayed here.

3-2 List of the AI Operator Functions

The following list specifies the functions of AI Operator.

Function name	Description
Data Collection	
Variable Setting	Allows you to register variables.
Equipment Event	Allows you to register equipment events.
Data Analysis	
AI Machine Learning Model	Displays the import status of an AI machine learning model used for monitoring equipment events.
Extension Function	
WebAPI Connection	Allows you to configure Web API connection settings and manages transfer, operation, and certificates.
Variable Data Collection	Allows you to select variable data to collect.
Detailed Settings	Allows you to configure settings for data collection and CSV file transfer.
Controller	
Monitor/Operation	Displays the status of services and settings.
Mode Change	Changes the operating mode of the AI Controller.
Collective Compare	Allows you to compare all the data in a project against the Controller data.
Collective Upload	Transfers all the project data from the Controller.
Statistics	Retrieves and clears statistical information.

3-3 List of the AI Viewer Functions

The following table lists the AI Viewer functions.

Function name	Description
Event Placement	
Screen Placement	Allows you to register an equipment event or a group of multiple equipment events at the position of a button.
Group Settings	Allows you to register, edit, and delete a group.
Number of Events Setting	Allows you to specify the number of events displayed on the event status monitoring screen.
Monitor/Operation	Allows you to start and stop the transfer of a CSV file containing equipment event monitoring scores and feature values for each AI Controller.
Event Monitoring	
Event Status Monitoring	Displays equipment event monitoring results.
History	Displays the history of Alrt Lv2 and Alrt Lv1.
Trend Graph	Displays the trend of equipment event monitoring scores and feature values.

3-4 Connecting to the AI Controller

For the NX-series AI Controllers, the AI Controller connection is supported only when you use the built-in EtherNet/IP port while specifying the IP address.

For the NY-series AI Controllers, communications are established by using the EtherNet/IP port that is built into the Controller or by using the internal communications port.

Note that the AI Operator and the AI Viewer do not have the equivalent status to online connection on the Sysmac Studio. Depending on the function you use, you can establish a connection to the AI Controller automatically and perform operations on the AI Controller.

For detailed information on connection configuration between an AI Controller and AI Operator/AI Viewer, refer to *1-3 System Configuration* of the *NX/NY-series Artificial Intelligence Machine Automation Controller User's Manual* (Cat. No. W594).

4

Description of the AI Operator Screen Components

This section describes names and functions of the AI Operator screen components.

4

4-1	Creating an AI Controller Project	4-2
4-1-1	Starting and Exiting the AI Operator	4-2
4-1-2	Creating a New AI Controller Project	4-2
4-1-3	Opening an AI Controller Project	4-4
4-1-4	Editing Properties of an AI Controller Project	4-5
4-2	Setting Variable Data	4-6
4-3	Setting Equipment Event	4-8
4-4	Creating AI Machine Learning Model	4-10
4-5	Setting WebAPI Connection Function	4-11
4-5-1	Basic Settings of the WebAPI Connection Function	4-11
4-5-2	Certificate Settings for WebAPI Connection	4-12
4-5-3	Detailed View of Trusted Certificates	4-13
4-6	Collecting Variable Data	4-15
4-7	Detailed Settings for Data Collection	4-16
4-8	Monitor and Operation	4-17
4-9	Mode Changes	4-22
4-10	Collective Comparison	4-23
4-11	Collective Uploading	4-25
4-12	Statistical Information	4-26
4-13	Authority Verification for AI Controller Operation	4-31

4-1 Creating an AI Controller Project

This section describes the AI Operator's basic operation, such as the procedure of starting and shutting down the AI Operator, how to create a new project, and how to save a project.

4-1-1 Starting and Exiting the AI Operator

Starting the AI Operator

- 1 Use the following procedure to start the AI Operator.
 - On Windows, select **Start - All Programs - OMRON - AI Controller Standard Software** and then select **AI Operator**.
The AI Operator starts up.

Exiting the AI Operator

- 1 Click the **x** button on the right end of the title bar.
The AI Operator will close.

4-1-2 Creating a New AI Controller Project

To perform data collection and data analysis on the AI Controller, you need to create an AI Controller project on the AI Operator. This section describes the procedure to create a new AI Controller project. Select **New Project** to open the **New Project** screen. Next, specify each item and click the **Create** button.

AI Operator (AI Controller project) (A)

New Project
Open Project

Project Properties

Project name: AnalysisBase
Author: Author
Comment: AnalysisProjectComment

AI Controller model: NY512-Z300 Version: 1.18

Communication Settings

IP address: 192.168.254.1

AI Operator FTP Client Settings

FTP Port: 21
FTP user name:
FTP Password:

(B) Create

Letter	Item	Description
(A)	Project Properties	<p>Allows you to enter the settings for a new AI Controller project. Shown below are the settings you can specify and their default values.</p> <ul style="list-style-type: none"> Project name Default: AnalysisBase Author Default: Author Comment Default: AnalysisProjectComment AI Controller model Default: NY512-Z300 Options: NY512-Z300, NY512-Z400, NY512-Z500, NY532-Z300, NY532-Z400, NY532-Z500, NX701-Z600, NX701-Z700 Version Default: 1.18 Selected value: 1.18 IP address Default: 192.168.254.1 FTP Port Default: 21 FTP user name Default: None FTP Password Default: None
(B)	Create button	The Variable Settings screen opens.

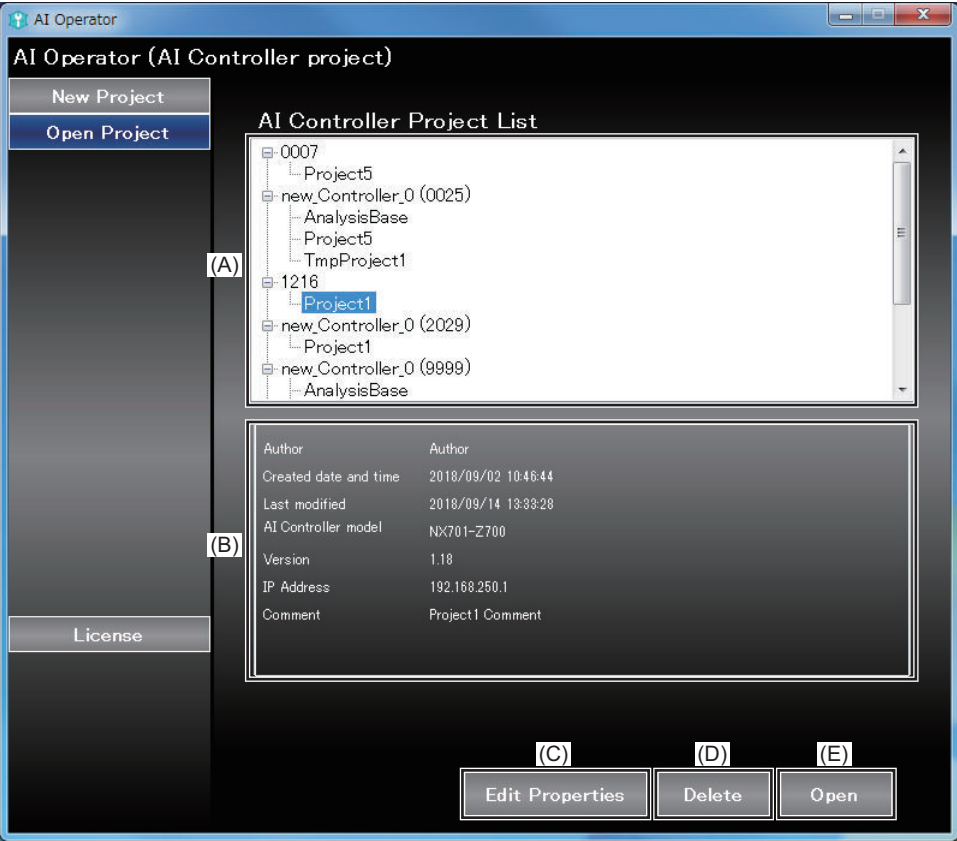


Precautions for Correct Use

To be able to use an analysis data file and an equipment event monitoring score file that are stored in the AI Controller’s storage on the AI Operator and the AI Viewer, you will use the FTP communication protocol for transferring data files. The AI Controller is equipped with the FTP server function. You need to configure the FTP server settings in advance. Be sure to set up your FTP user name and password in the Controller settings of Sysmac Studio.

4-1-3 Opening an AI Controller Project

This section describes the procedure to open an existing AI Controller Project. Select **Open Project** to open the **AI Controller Project List** screen. Next, go to **AI Controller Project List** and select an AI Controller project. Then, click the **Open** button.



Letter	Item	Description
(A)	AI Controller Project List	Shows the list of AI Controller projects in the tree view. Display format: <ul style="list-style-type: none">• The higher hierarchy is the Controller Name (Serial ID)• The lower hierarchy is the project name.
(B)	Project Properties	Displays the properties of a project selected in AI Controller project list.
(C)	Edit Properties button	Opens the screen to edit project for a project selected in AI Controller project list.
(D)	Delete button	Deletes a project selected in AI Controller project list.
(E)	Open button	Opens a project selected in AI Controller project list. When you click this button, the Variable Settings screen opens.



Additional Information

The AI Controller project data is stored under C:\OMRON\Application\AIOperator\SettingProjects\AnalysisProjects\[Serial_No.]\[Project_Name]. To use an AI Controller project you created here on another computer, find a folder named the same as the project you want to use and copy the entire folder.

4-1-4 Editing Properties of an AI Controller Project

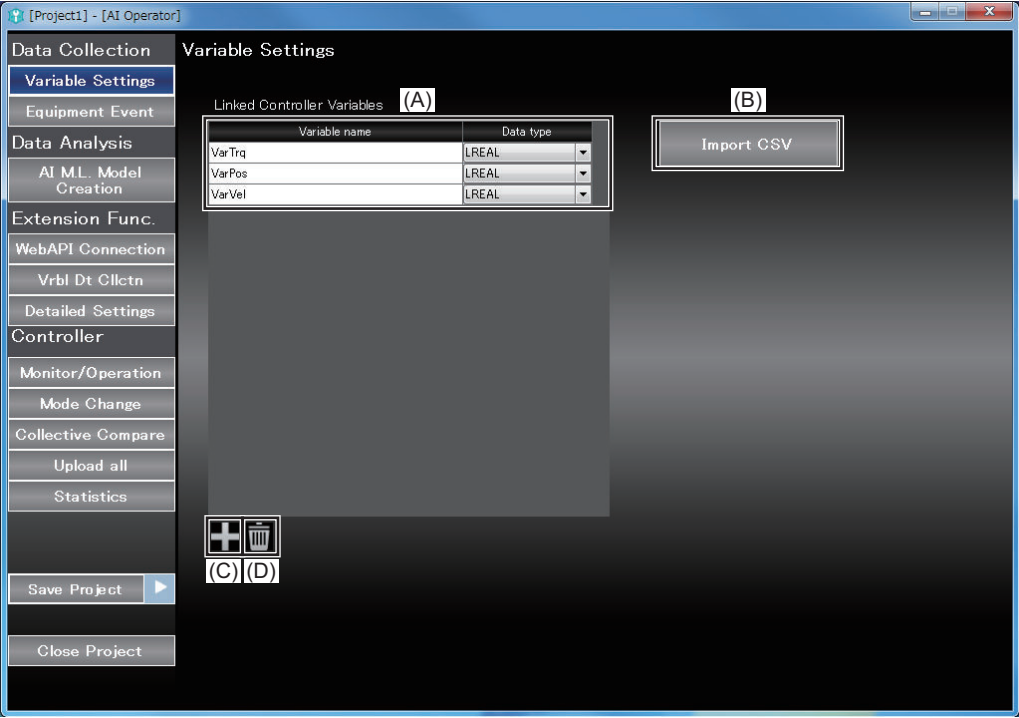
This section describes the procedure to edit properties of an AI Controller project.

Select a project from **AI Controller Project List** and click the **Edit Properties** button as described in 4-1-3 *Opening an AI Controller Project* on page 4-4.



Letter	Item	Description
(A)	Project Properties	Allows you to edit the setting on AI Controller projects.
(B)	Application button	Applies the changes.
(C)	Cancel button	Cancels the changes.

4-2 Setting Variable Data

This section describes the procedure to register variable data in an AI Controller project. Select **Variable Settings** to open the **Variable Settings** screen.



Letter	Item	Description
(A)	Linked Controller Variables	<p>Displays the list of variables and allows you to input variables. Global variables including system-defined variables can be specified as variable names. Structure members and elements of array variables can be specified, too.</p> <p>The data type is selectable from the combo box. The selectable data type are shown below.</p> <p>BOOL BYTE WORD DWORD LWORD SINT INT DINT LINT USINT UINT UDINT ULINT REAL LREAL DATE TIME_OF_DAY DATE_AND_TIME TIME</p>

Letter	Item	Description
(B)	Import CSV button	<p>Imports a CSV file and adds a variable.</p> <p>The CSV file format that can be imported must have a variable name set to the first column and a data type set to the second column.</p> <p>Data after the second column will be ignored even if it exists, and data of next row will be imported.</p> <p>If you import an CSV file when variables are already registered to Linked Controller Variables, the following behaviors are expected.</p> <ul style="list-style-type: none"> • Same name of variable exists in Linked Controller Variables: Not overwritten • Same name of variable does not exist in Linked Controller Variables: Added <p>If data types other than those specified in the Linked Controller Variables list is set to the second column, the import will be aborted because an error occurs at the corresponding row.</p> <p>In this case, data before the aborted row is imported.</p>
(C)	Add button 	Adds a row in the variables list.
(D)	Delete button 	Deletes a selected variable.



Additional Information

The CSV import function makes it easy for you to work with the global variables table in Sysmac Studio by copying the data into a text editor or to a spreadsheet application. However, array-type and structure-type variables need to be converted into individual elements.

Example: Var1 ARRAY[0..9] OF BOOL → VAR1[0] BOOL

MC_Axis000 _sAXIS_REF → MC_Axis000.Act.Trq LREAL



Precautions for Correct Use

Variables selected in equipment events and variable data collection cannot be deleted. Remove such data from equipment events and variable data collection beforehand.

4-3 Setting Equipment Event

This section describes how to set up equipment events.

Select **Equipment Event** to open the **Equipment Event Settings** screen.

Letter	Item	Description
(A)	Event Name	Displays the equipment event name. The maximum number of equipment events is 128. <ul style="list-style-type: none"> The items in Equipment Event Details will be switched according to the selected equipment event.
(B)	Type	Equipment events registered by the AI Predictive Maintenance Library are displayed as AI FB . Any other equipment events are displayed as User Registration .
(C)	Description	Allows you to input description of an equipment event.
(D)	Clear button	Deletes setting information of an equipment event.
(E)	Linked Variables	Shows the list of variables that were entered on the Variable Settings screen. Only the BOOL or LREAL-type variables are displayed.
(F)	Check box for Event Registration	Allows you to select a variable to register to the equipment event by selecting the check box. Up to 16 variables can be selected for each equipment event.
(G)	Frame Variable	Allows you to register a frame variable. One frame variable can be specified for each equipment event.
(H)	Sub-frame Variable	Allows you to register subframe variables. Up to six subframe variables can be specified for each equipment event. This setting is not mandatory. Configure this setting as needed.
(I)	F.E. Output Frame Var. (ANY_INT)	Allows you to register an F.E. output frame variable. Only one F.E. output frame variable can be specified for each equipment event. Please specify the same data type as (G) <i>Frame Variable</i> .

Letter	Item	Description
(J)	M.L. Output Frame Var. (ANY_INT)	Allows you to display and edit output frame variables for machine learning. Only one M.L. output frame variable can be specified for each equipment event. Please specify the same data type as (G) <i>Frame Variable</i> .
(K)	Label Variable	Allows you to register a label variable. Only one label variable can be specified for each equipment event. Data type of the Label Variable is selectable from SINT, INT, DINT, and LINT. This setting is not mandatory. Configure this setting as needed. If there is (labeling) information for determining the specified frame status as being either normal or abnormal, the variable must be specified here. (0=Normal, 1=Abnormal, -1=Invalid)
(L)	Equipment Event Rgst. button	Shows a list of AI Predictive Maintenance Libraries that can be used as equipment events. Refer to <i>Section 6 Using AI Predictive Maintenance Library</i> on page 6-1.
(M)	Trnsfr Sttns to Controller button	Transfers the settings in Equipment Event Settings from the computer to the AI Controller.
(N)	Trnsfr Sttns from Controller button	Transfers the settings in the Equipment Event Settings screen from the AI Controller to the computer.
(O)	Compare Settings button	Compares the settings on the Equipment Event Settings screen against settings in the AI Controller.
(P)	Collection Start/Stop Ope. button	Open the Monitor/Operation screen to start/stop the collection of analysis data.

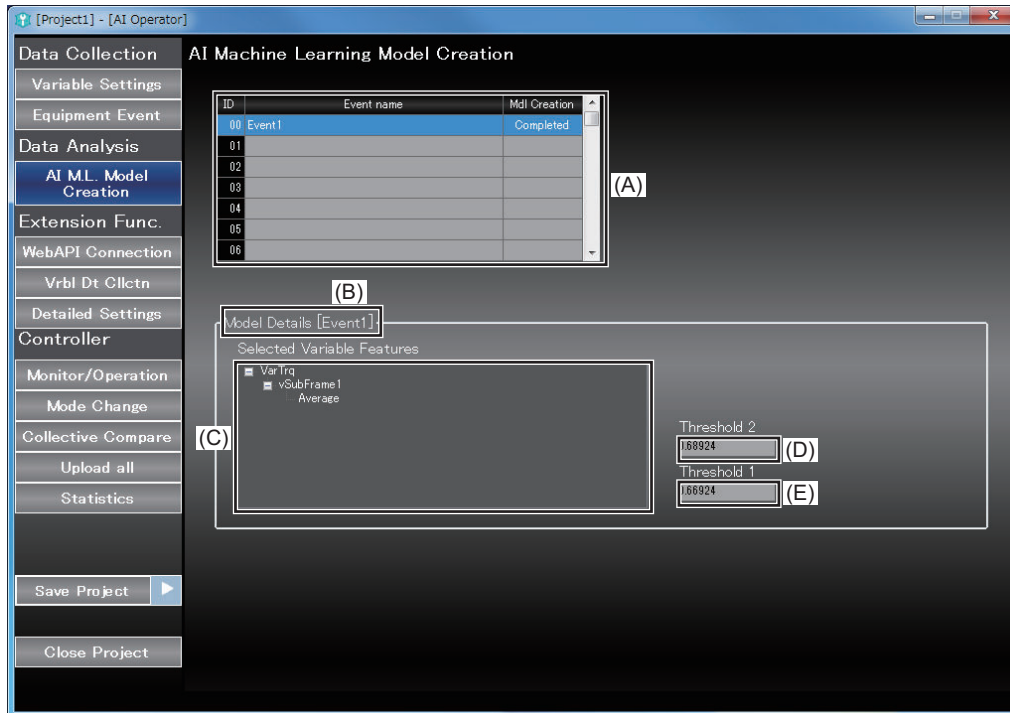


Precautions for Correct Use

Variables selected in equipment events and variable data collection cannot be deleted. Remove such data from equipment events and variable data collection beforehand.

4-4 Creating AI Machine Learning Model

This section describes the procedure to check the AI Machine Learning model for equipment events. Select **AI M.L. Model Creation** to open the **AI Machine Learning Model Creation** screen.



Letter	Item	Description
(A)	List of Equipment Events	Displays a list of set events. Display item: ID , Event name , Mdl Creation
(B)	Model Details [Equipment event name]	[Equipment event name] displays the equipment event name.
(C)	Selected Variable Features	When the learning status of an equipment event selected in the List of Equipment Events is <i>Completed</i> , the list of variables and features adopted in the AI machine learning model will be displayed. The display format is as follows: + Variable name • Sub-frame name*1 • Feature value calculation method
(D)	Threshold 2	When the learning status of an equipment event selected in the List of Equipment Events is <i>Completed</i> , Threshold 2 is displayed.
(E)	Threshold 1	When the learning status of an equipment event selected in the List of Equipment Events is <i>Completed</i> , Threshold 1 is displayed.

*1. It is displayed when a sub-frame is registered.

4-5 Setting WebAPI Connection Function

This section describes the procedure to set up the WebAPI connection function of an AI Controller.

4-5-1 Basic Settings of the WebAPI Connection Function

Select **WebAPI Connection** and open the **Basics** screen.



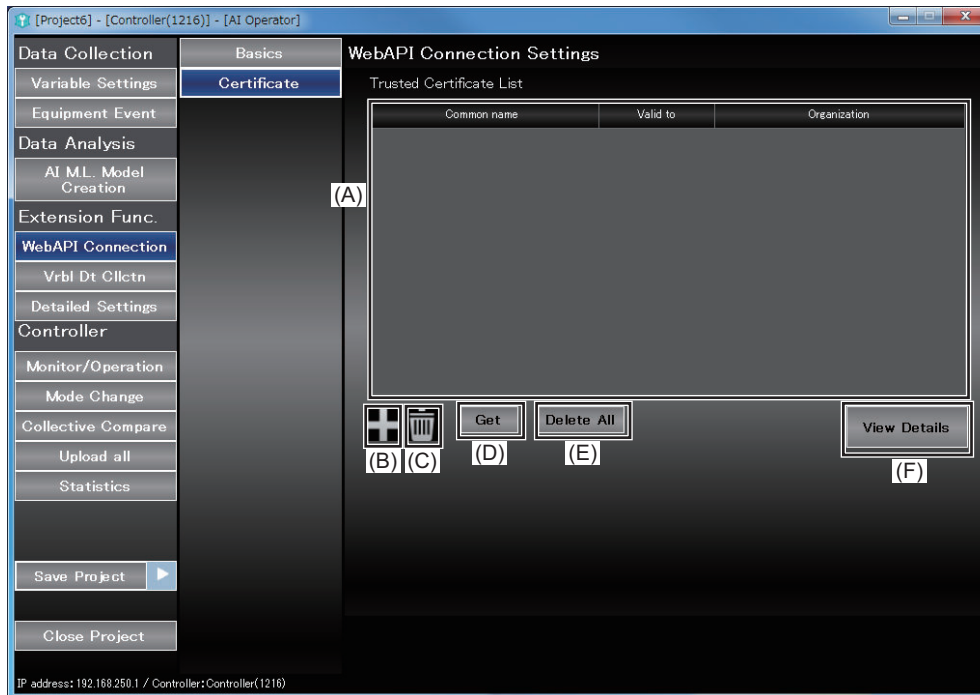
Letter	Item	Description
(A)	Basics button	Displays the WebAPI basic settings.
(B)	Certificate button	Displays the issuer information specified in the WebAPI certificate.
(C)	Service Settings	<p>The settings of WebAPI Connection Service are displayed in the list. The values for the settings are editable.</p> <p>Display item list (bold letters indicate category name):</p> <ul style="list-style-type: none"> Automatic activation of service: Yes, No <p>Proxy settings</p> <ul style="list-style-type: none"> Use: Yes, No Address (Host name) Port No. Authentication: Yes, No User ID Password



Letter	Item	Description
(D)	File Upload Settings	<p>Displays a list of file upload settings in the Basics settings of the WebAPI connection.</p> <p>Display item list (bold letters indicate category name):</p> <ul style="list-style-type: none"> • Use: Yes, No • Send Data: Analysis Data, Feature Value, Equipment Event Monitoring Score Items selected in another server cannot be selected. • URL <p>Transfer settings</p> <ul style="list-style-type: none"> • Cycle (Unit: sec) • Transfer timeout time (Unit: sec) <p>Authentication settings</p> <ul style="list-style-type: none"> • Authentication: Yes, No • User ID • Password <p>Connection retry</p> <ul style="list-style-type: none"> • Connection timeout time (Unit: sec) • Number of retries • Retry interval (Unit: sec) <p>Security Settings</p> <ul style="list-style-type: none"> • TSL version: 1.0, 1.1, 1.2 The setting is valid when the transmission URL is HTTPS. • Transfer when the server certificate is expired: Yes, No The setting is valid when the transmission URL is HTTPS. • OCSP stapling: Yes, No The setting is valid when the transmission URL is HTTPS.
(E)	Trnsfr Sttns to Controller button	Transfers the WebAPI connection settings from the computer to the AI Controller.
(F)	Trnsfr Sttns from Controller button	Transfers the WebAPI connection settings from the AI Controller to the computer.
(G)	Compare Settings button	Compares the WebAPI connection settings of the computer and the AI Controller.

4-5-2 Certificate Settings for WebAPI Connection

This section describes the procedure to display a list of root certificates to be imported into the AI Controller and how to add and delete certificates.

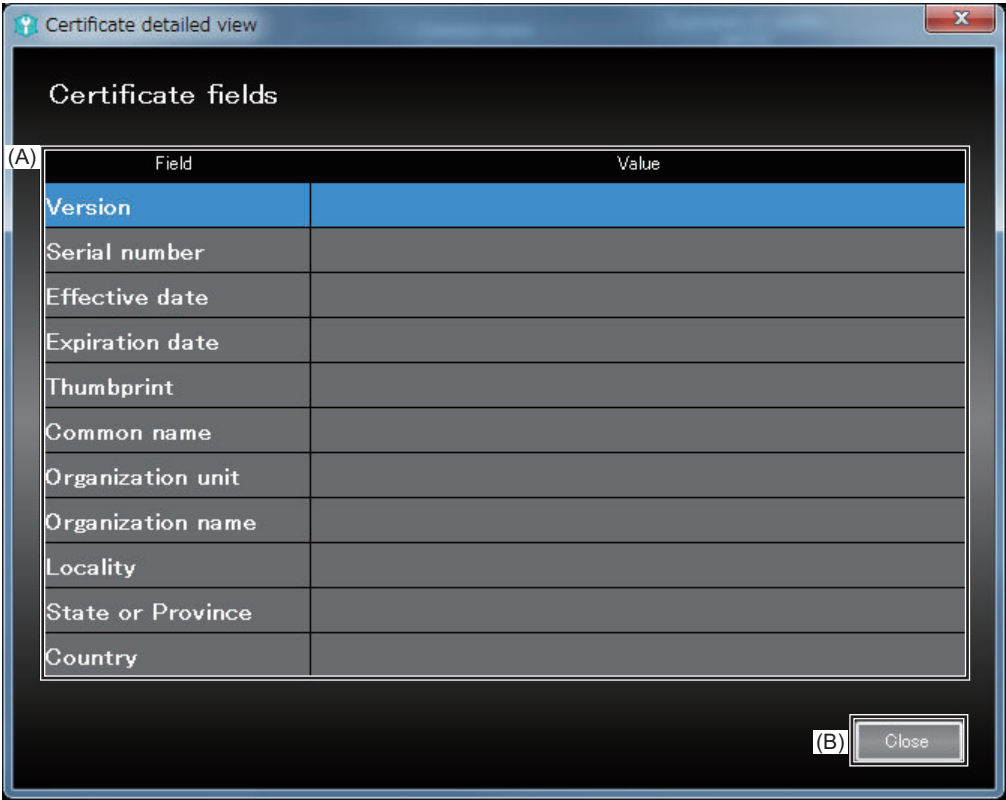
Select **WebAPI Connection** to open the **Certificate** screen.



Letter	Item	Description
(A)	Trusted Certificated List	Displays a list of trusted certificates.
(B)	Add Trusted Certificate button 	Adds a trusted certificate. Click this button to open the Select File dialog. When you select a file and click the Open button, the selected file is registered to the AI Controller.
(C)	Delete Trusted Certificate button 	Deletes a trusted certificate from the AI Controller. When you select a certificate from Trusted Certificate List and click this button, the certificate is deleted.
(D)	Get button	Transfers a certificate from the AI Controller to the computer. When you select a certificate from Trusted Certificate List and click this button, the Save as dialog opens. Specify a file name and press the Save button to transfer the certificate to the computer.
(E)	Delete All button	Deletes all the trusted certificates from the AI Controller.
(F)	View Details button	Displays details of a trusted certificate.

4-5-3 Detailed View of Trusted Certificates

When you open the **Certificate** screen and select **View Details**, the **Certificate detailed view** opens.

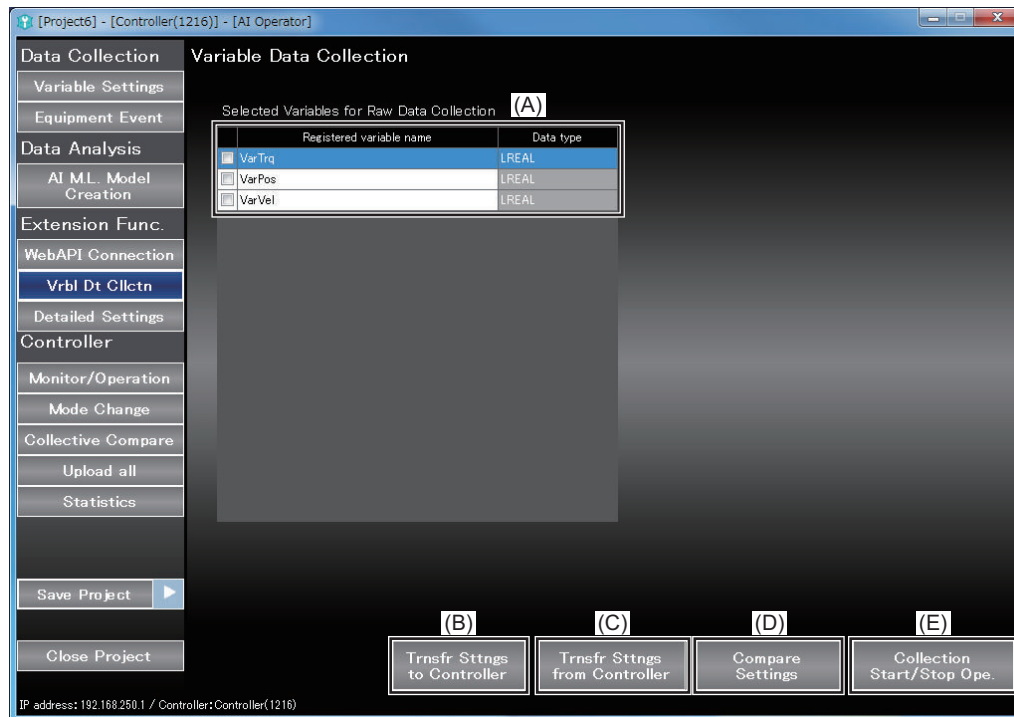


Letter	Item	Description
(A)	Certificate fields	Displays details of a certificate. The following items will appear: Version, Serial number, Effective date, Expiration date, Thumbprint, Common name, Organization unit, Organization name, Locality, State or Province, Country
(B)	Close button	Closes the Certificate detailed view .

4-6 Collecting Variable Data

This section describes the procedure to collect variables data without having to configure equipment events or frame variables.

Select **Vrbl Dt Clctn** button to open the **Variable Data Collection** screen.

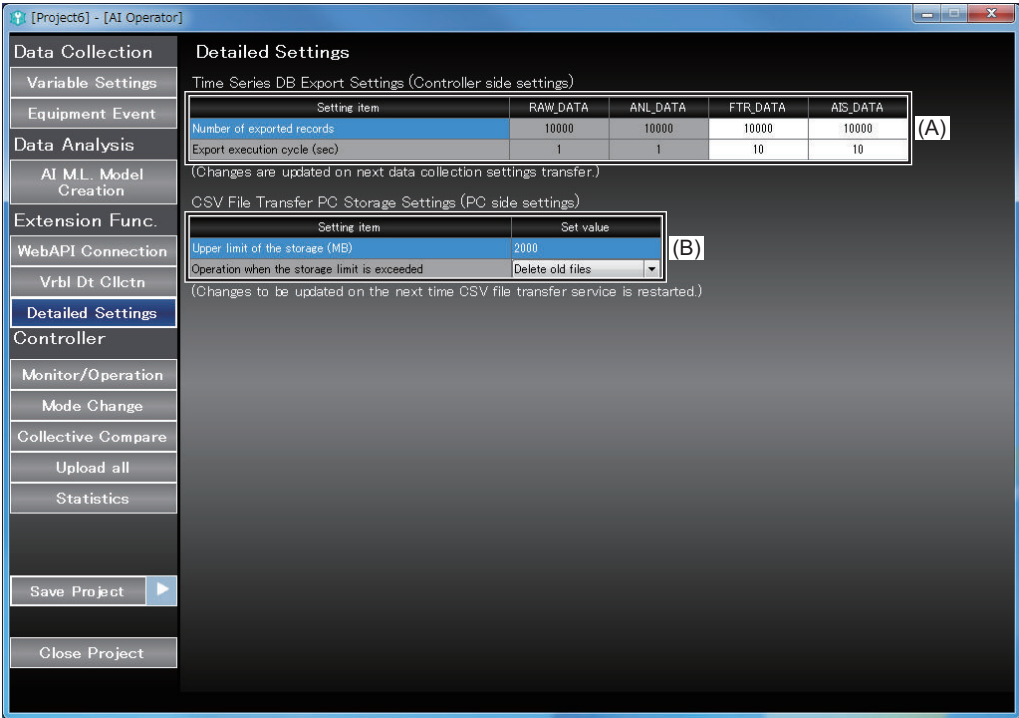


Letter	Item	Description
(A)	List of Registered variable name	Shows the list of variables set on the Variable Settings screen.
(B)	Trnsfr Sttns to Controller button	Transfers the settings configured on the Variable Data Collection screen from the computer to the AI Controller.
(C)	Trnsfr Sttns from Controller button	Transfers the settings configured on the Variable Data Collection screen from the AI Controller to the computer.
(D)	Compare Settings button	Compares the settings on the Variable Data Collection screen against those on the AI Controller.
(E)	Collection Start/Stop Ope. button	Open the Monitor/Operation screen to start or stop the collection of variable data.

4-7 Detailed Settings for Data Collection

You will configure the export settings for the TSDB function and the settings for transferring CSV files from the AI Controller to the computer.

Select **Detailed Settings** and open the **Detailed Settings** screen.



Letter	Item	Description
(A)	Time Series DB Export Settings	<p>Shows the settings and values of the TSDB function of the AI Controller.</p> <p>Setting items:</p> <ul style="list-style-type: none">Number of exported records: If the number of records specified in this setting is stored in TimeSeries, the data will be exported.Export execution cycle (sec): Specify an export cycle here. Even if the number of records specified for Number of exported records is not stored in TimeSeries, the data will be exported in the cycle specified in this setting.
(B)	CSV File Transfer PC Storage Settings	<p>Shows the settings of your computer's storage.</p> <p>Setting items:</p> <ul style="list-style-type: none">Upper limit of the storage (MB): Specify an upper limit of your computer's storage here. Your computer's storage usage will not exceed the value set here.Operation when the storage limit is exceeded: Specify a behavior when the storage limit is exceeded. <p>Options: Delete old files, Stop data collection</p>

4-8 Monitor and Operation

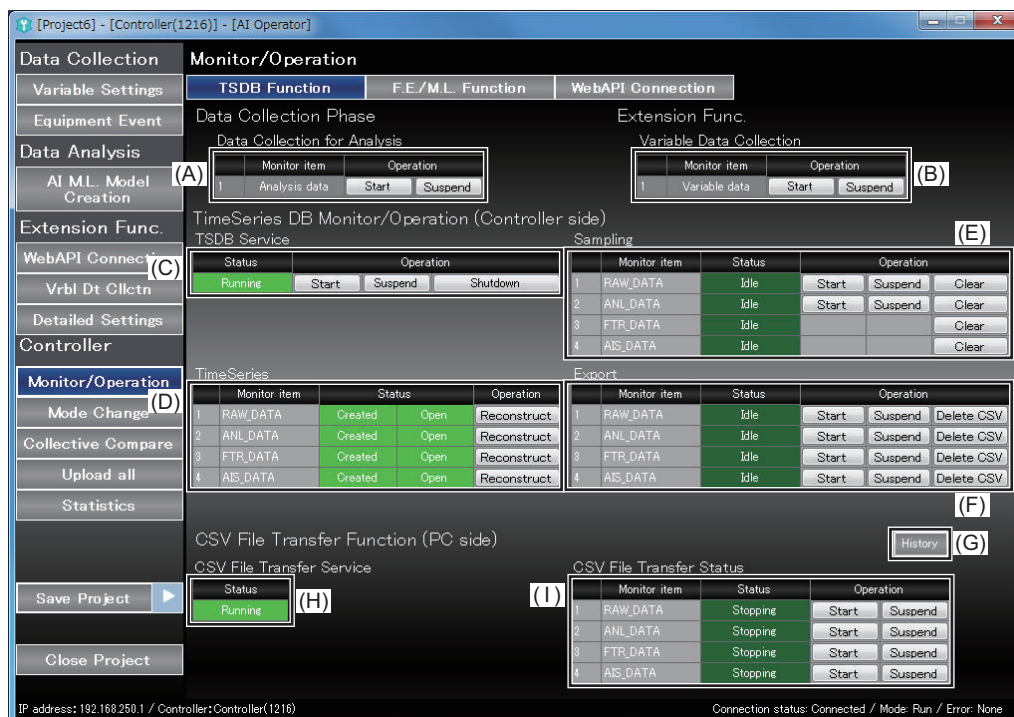
This section describes the procedure to use AI functions of an AI Controller as well as the procedure to monitor the status of the functions.



Letter	Item	Description
(A)	TSDb Function button	Opens the monitoring screen of the time series database function.
(B)	F.E./M.L. Function button	Opens the monitoring screen of the Feature Extraction/Machine Learning Function.
(C)	WebAPI Connection button	Opens the service status monitoring screen of the WebAPI connection function.
(D)	Status Bar	When the Monitor/Operation screen is displayed, the following items also appear in addition to the standard display items. <ul style="list-style-type: none"> • Connection status: Connected/Disconnected • Mode: Program/Run • Error: Yes/None

● Time-series DB Function Monitor and Operation

This section describes the procedure to use the Time Series Database Function of an AI Controller as well as the procedure to monitor the status of the function.



Letter	Item	Description
Data Collection Phase		
(A)	Start/Suspend buttons for Data Collection for Analysis	Starts and stops the following collection of analysis data (ANL_DATA). This will start and stop the sampling and export of the TSDB function as well as the transfer of CSV files from the AI Controller to your computer.
Extension Functions		
(B)	Start/Suspend buttons for Variable Data Collection	Starts/stops the collection of variable data (RAW_DATA). This will start and stop the sampling and export of the TSDB function as well as the transfer of CSV files from the AI Controller to your computer.
TimeSeries DB Monitor/Operation		
(C)	TSDB Service	Shows the TSDB service status of the AI Controller. One of the following status will appear: • Idle, Running, Error Stop, Shutdown Press the Start , Suspend , or Shutdown button to start, stop, or shutdown the TSDB service.
(D)	TimeSeries	Shows the creation status and the open state of each TimeSeries. One of the following status will appear for the creation status: • Created, Not created One of the following status will appear for the open status: • Open, Close Press Reconstruct button to reconstruct each TimeSeries.
(E)	Sampling	Shows the sampling status of each TimeSeries. One of the following status will appear: • Running, Idle Press the Start , Suspend , or Clear button to start, stop, or clear sampling of each TimeSeries. The feature values (FTR_DATA) and equipment event monitoring scores (AIS_DATA) cannot be controlled by the Start and Suspend buttons.

Letter	Item	Description
(F)	Export	Shows the export status of each TimeSeries. One of the following status will appear: <ul style="list-style-type: none"> Running, Idle Press the Start , Suspend , or Delete CSV button to start or stop export of each TimeSeries or delete its CSV file.

CSV File Transfer Function

(G)	History button	Shows the CSV file transfer service operation history. One of the following categories will appear: <ul style="list-style-type: none"> Information, error
(H)	CSV File Transfer Service	Shows the status of the CSV file transfer service. Retrieves and displays the corresponding service of Windows.
(I)	CSV File Transfer Status	Shows the transfer status of each TimeSeries in the CSV file from the AI Controller to the computer. Press the Start or Suspend button to start or stop the CSV file transfer.

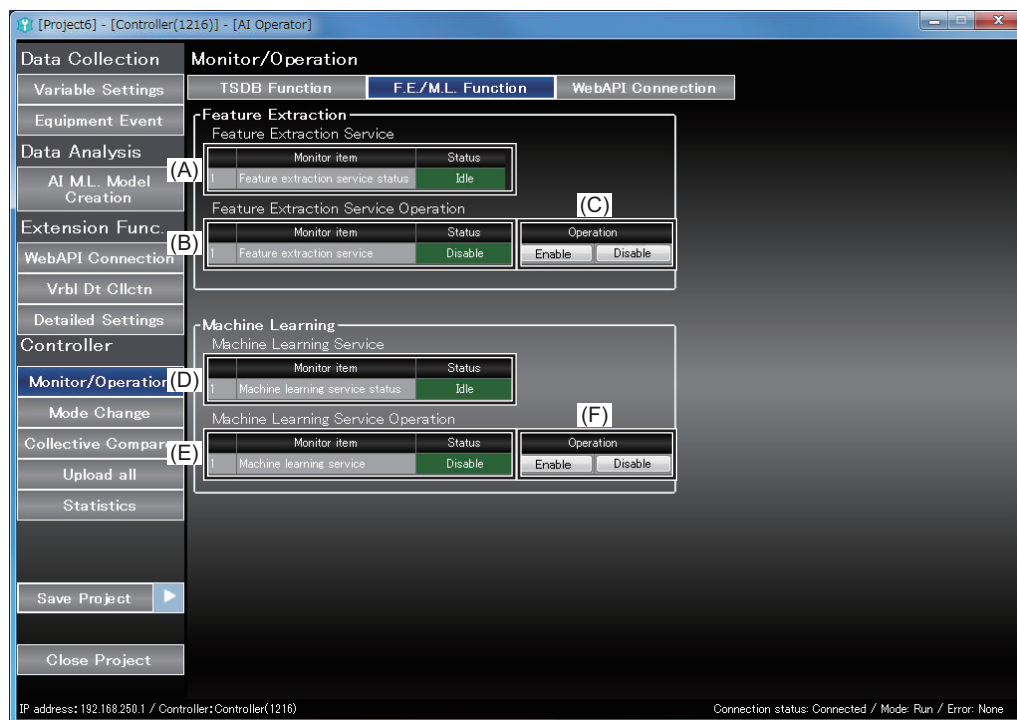


Precautions for Correct Use

The log file for the CSV file transfer service contains the Controller name when the collection of analysis data and variable data was started. If you change the Controller name after data collection was started, the Controller name appearing in the log file may not be consistent with the actual Controller name.

● Monitor and Operation of the Feature Extraction/Machine Learning Function

This section describes the procedure to use the Feature Extraction/Machine Learning Function of the AI Controller as well as the procedure to monitor the status of the function.



Letter	Item	Description
	Feature Extraction	

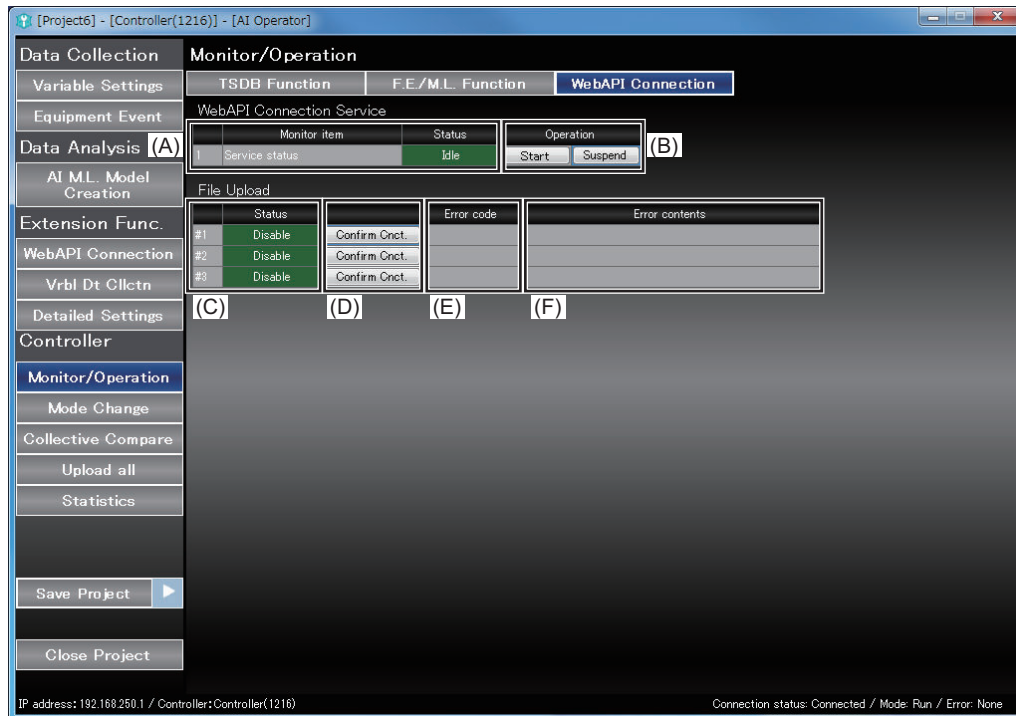
Letter	Item	Description
(A)	Feature Extraction Service Status	Shows the operating status of the feature extraction service. One of the following status will appear: Running, Idle
(B)	Feature Extraction Service Operation	Shows the status of the feature extraction service being enabled or disabled. When the system-defined variable Feature Extraction Service Operation (_FE_Enable) is True, the service status is Enable . When it is False, the service status is Disable .
(C)	Enable/Disable buttons	Enables or disables the feature extraction service. Changes the system-defined variable Feature Extraction Service Operation (_FE_Enable) to True or False. <ul style="list-style-type: none"> • Enable: Set _FE_Enable to True • Disable: Set _FE_Enable to False

Machine Learning

(D)	Machine Learning Service Status	Shows the status of the machine learning service. One of the following status will appear: Running, Idle
(E)	Machine Learning Service Operation	Shows the status of the machine learning service being enabled or disabled. When the system-defined variable Machine Learning Service Operation (_MLE_Enable) is True, the service status is Enable . When it is False, the service status is Disable .
(F)	Enable/Disable buttons	Enables or disables the machine learning service. Changes the system-defined variable Machine Learning Service Enable Command (_MLE_Enable) to True or False. <ul style="list-style-type: none"> • Enable: Set _MLE_Enable to True • Disable: Set _MLE_Enable to False

● WebAPI Connection Function Monitor and Operation

This section describes the procedure to use the WebAPI connection function of an AI Controller as well as the procedure to monitor the status of the function.



Letter	Item	Description
WebAPI Connection Service		
(A)	Service status	Shows the WebAPI connection service status. One of the following status will appear: <ul style="list-style-type: none"> Initializing, Idle, Running, Error Stop
(B)	Start/Suspend buttons	Starts or stops the WebAPI connection service.
File Upload		
(C)	Status	Shows the upload status of each file used with the WebAPI connection function. One of the following status will appear: <ul style="list-style-type: none"> No transmission record, success, failure, service stopped
(D)	Confirm Cnct. buttons	Performs a connection test whether a file can be uploaded to the specified URL.
(E)	Error code	Shows the error code in case of a file update failure.
(F)	Error contents	Shows the error contents in case of a file update failure.

4-9 Mode Changes

This section describes the procedure to change the AI Controller's operating mode.

When you select **Mode Change**, a message box appears.

When the operating mode of the Controller is *PROGRAM mode*, you can switch it to *RUN mode*.

When it is in *RUN mode*, you can switch the mode to *PROGRAM mode*.

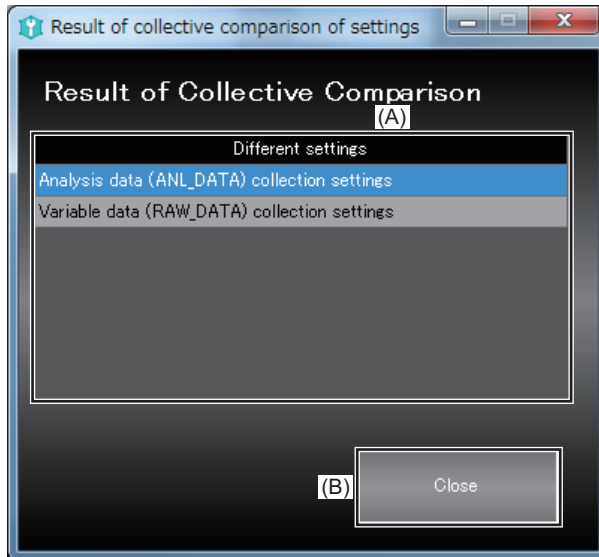


Precautions for Safe Use

Before you switch the operating mode of the Controller, ensure that changing the mode will not affect the system.

4-10 Collective Comparison

This section describes the procedure to compare settings between the computer and the AI Controller and how to display the differences in a list. When you select **Collective Compare**, the function is executed. Then, the **Result of collective comparison of settings** dialog opens.



Letter	Item	Description
(A)	Different settings	<p>Compares the settings in the computer and the AI Controller and then displays the settings that are different.</p> <p>This function compares the following settings.</p> <ul style="list-style-type: none"> • Data Collection Common Setting • Variable Data (RAW_DATA) Collection Settings • Analysis Data (ANL_DATA) Collection Settings • Feature Value (FTR_DATA) Collection Settings • Equipment Event Monitoring Score (AIS_DATA) Collection Settings • WebAPI Connection Function Setting • Feature Extraction Function Settings • Machine Learning Function Settings • AI Machine Learning Model
(B)	Close button	Closes the setting comparison screen.



Precautions for Correct Use

When different settings are displayed, execute **Partial Transfer to Controller** from the screens listed below.

Different settings	Screen to perform partial transfer to Controller
Data Collection Common Setting	Equipment Event Settings WebAPI Connection Settings Variable Data Collection
Variable Data (RAW_DATA) Collection Settings	Variable Data Collection
WebAPI Connection Function Setting	WebAPI Connection Settings
Analysis Data (ANL_DATA) Collection Settings, Feature value (FTR_DATA) Collection Settings, Equipment Event Monitoring Score (AIS_DATA) Collection Settings, Feature Extraction Function Settings, Machine Learning Function Settings, or AI Machine Learning Model	Equipment Event Settings

4-11 Collective Uploading

By uploading all the information on the AI functions from the AI Controller, you can update data of the project that is currently open.

When you select **Upload all** and click the **Yes** button on the message box that appears, the upload starts.

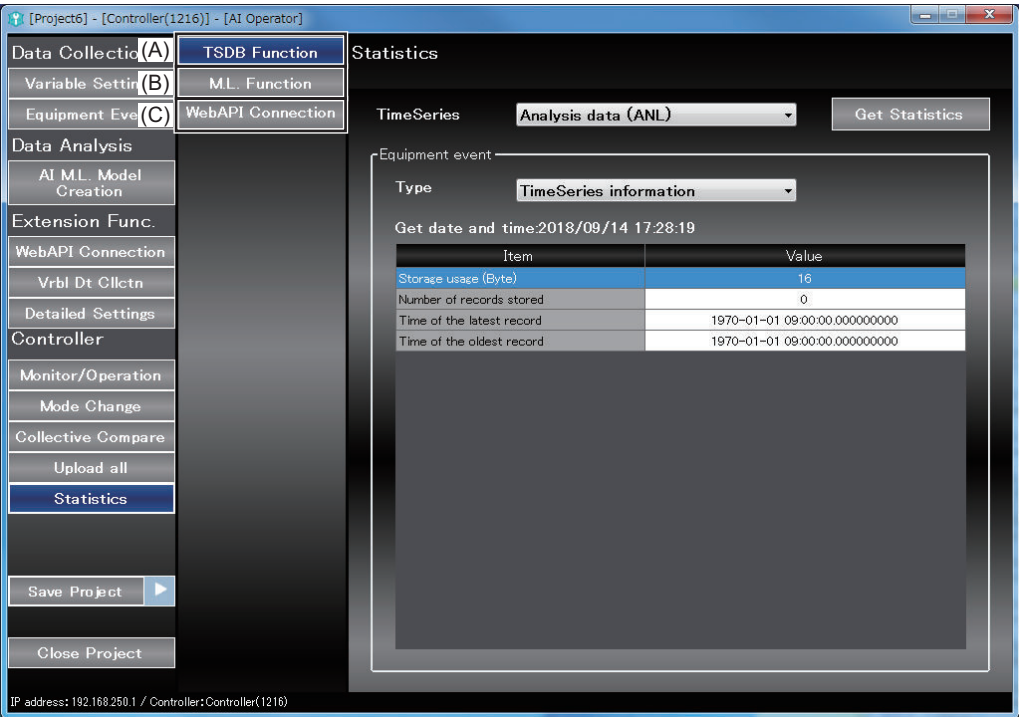


Precautions for Correct Use

Once you execute the collective upload, all of the project data is overwritten by the information uploaded from the AI Controller. Before you execute the collective upload, close the current project and create a new project as needed.

4-12 Statistical Information

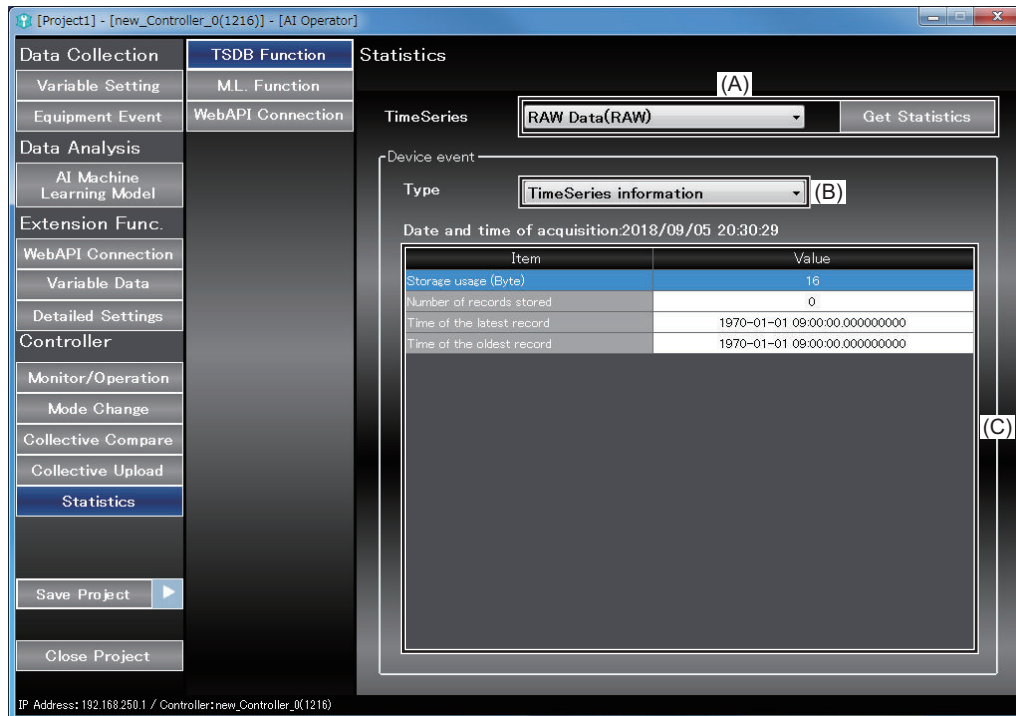
This section describes the procedure to show statistical information of the AI Controller's AI functions.



Letter	Item	Description
(A)	TSDB Function button	Displays statistical information of the time series database function.
(B)	M.L. Function button	Displays statistical information of the machine learning function.
(C)	WebAPI connection function button	Displays statistical information of the WebAPI connection function.

● Statistical Information of the Time-series DB Function

This section describes the procedure to show statistical information of the Time Series Database Function.

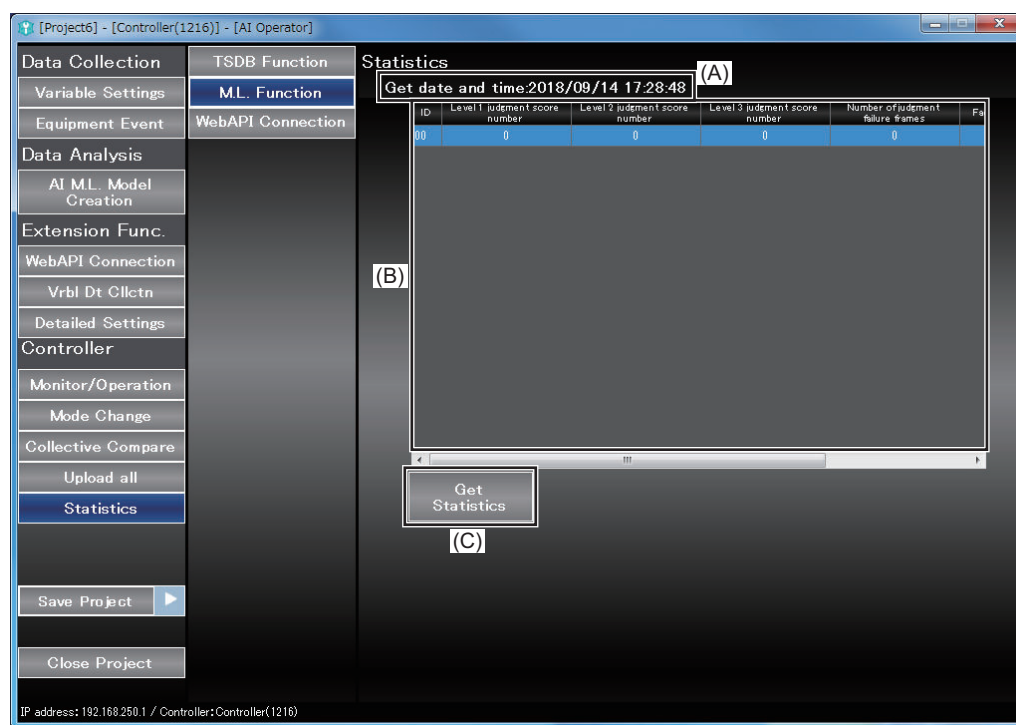


Letter	Item	Description
(A)	TimeSeries combo box	<p>Allows you to select a TimeSeries in which statistical information you want to retrieve.</p> <p>You can select any of the following:</p> <ul style="list-style-type: none"> • Analysis data (ANL) • Feature data (FTR) • Equipment event monitoring score data (AIS) • RAW Data (RAW) <p>Press the Get Statistics button to retrieve data.</p>
(B)	Type combo box	<p>Allows you to select a category of statistical information.</p> <p>You can select any of the following:</p> <ul style="list-style-type: none"> • TimeSeries information • Sampling processing • Internal buffer • Export processing

Letter	Item	Description
(C)	List of Statistical Information (TSDB Function)	<p>Displays the retrieved statistical information (TSDB function). The information displayed for each Type is as follows:</p> <p>TimeSeries information</p> <ul style="list-style-type: none"> Storage usage (Byte) Number of records stored Time of the latest record Time of the oldest record <p>Sampling processing</p> <ul style="list-style-type: none"> Number of executed samplings Sampling execution failure count Maximum sampling time (ms) Average sampling time (ms) <p>Internal buffer</p> <ul style="list-style-type: none"> Maximum number of records accumulated in the internal buffer Number of records discarded by internal buffer Number of records currently accumulated in the internal buffer <p>Export processing</p> <ul style="list-style-type: none"> Maximum export time (ms) Average export time (ms) Export execution count

● Statistical Information of Machine Learning Function

This section describes the procedure to show statistical information of the machine learning function.

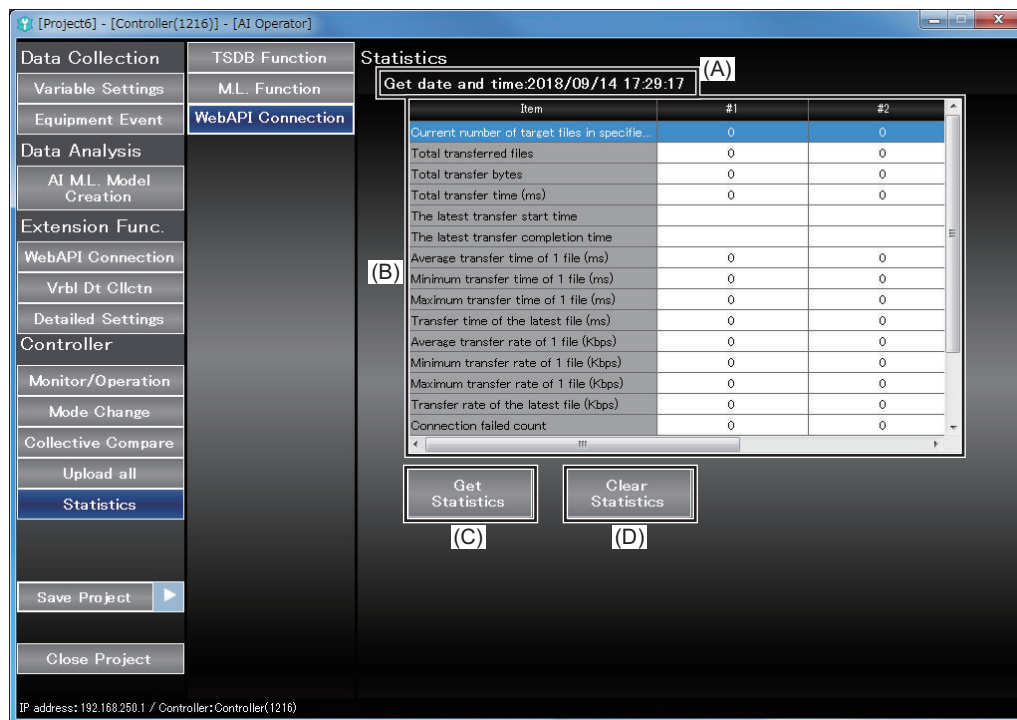


Letter	Item	Description
(A)	Get date and time	Displays date and time when the statistical information was retrieved.

Letter	Item	Description
(B)	List of Statistical Information	Displays the retrieved statistical information (machine learning function). The following information is displayed. <ul style="list-style-type: none"> • Level 1 judgment score number • Level 2 judgment score number • Level 3 judgment score number • Number of judgment failure frames • Factors of the last judgment failure frame
(C)	Get Statistics button	Retrieves the statistical information.

● Statistical Information of the WebAPI Connection Function

This section describes the procedure to show and clear statistical information of the WebAPI function.



Letter	Item	Description
(A)	Get date and time	Displays date and time when the statistical information was retrieved.

Letter	Item	Description
(B)	List of Statistical Information	<p>Displays statistical information of each node connected. Statistical information is displayed for each target number #**** (**** is the target number) of upload specified in the WebAPI connection settings.</p> <p>The following information is displayed.</p> <ul style="list-style-type: none"> • Current number of target files in specified folder • Total transferred files • Total transfer bytes • Total transfer time (ms) • The latest transfer start time • The latest transfer completion time • Average transfer time of 1 file (ms) • Minimum transfer time of 1 file (ms) • Maximum transfer time of 1 file (ms) • Transfer time of the latest file (ms) • Average transfer rate of 1 file (Kbps) • Minimum transfer rate of 1 file (Kbps) • Maximum transfer rate of 1 file (Kbps) • Transfer rate of the latest file (Kbps) • Connection failed count • Transfer failed count • Latest send error error code • Latest send error detection time • Latest send error recovery time
(C)	Get Statistics button	Retrieves the statistical information.
(D)	Clear Statistics button	<p>Clears the currently displayed statistical information of the connection target. When you click this button, a confirmation message box appears.</p>

4-13 Authority Verification for AI Controller Operation

If the operation authority verification is configured for the AI Controller on Sysmac Studio, a password entry may be required. In that case, enter a password on a dialog prompting you to enter your password when you connect an AI Controller using the AI Operator.



Precautions for Correct Use

The operation authority verification cannot be configured on the AI Operator. Use Sysmac Studio.

Refer to *8-3-1 Operation Authority Verification of the Sysmac Studio Version 1 Operation Manual (Cat. No. W504)* for details.

5

Description of the AI Viewer Screen Components

This section describes names and functions of the AI Viewer screen components. The AI Viewer function allows you to monitor the status of equipment events in the AI Controller by referencing the AI Controller project that was created on the AI Operator.

5-1	Creating an AI Viewer Project	5-2
5-1-1	Starting and Shutting Down the AI Viewer.....	5-2
5-1-2	Creating a New AI Viewer Project.....	5-2
5-1-3	Opening an AI Viewer Project.....	5-3
5-2	Placing Equipment Events	5-5
5-2-1	Placing Equipment Events to Designated Locations	5-5
5-2-2	Group Settings.....	5-6
5-2-3	Specifying the Number of Equipment Events on a Single Window	5-7
5-3	Monitor and Operation.....	5-9
5-4	Monitoring Equipment Events	5-10
5-4-1	Displaying History	5-12
5-4-2	Displaying the Trend Graph	5-13

5-1 Creating an AI Viewer Project

This section describes the basic operations of starting and shutting down the AI Viewer, how to create a new project, and how to save a project.

5-1-1 Starting and Shutting Down the AI Viewer

Starting the AI Viewer

- 1 Use the following procedure to start the AI Viewer.
 - On Windows, select **Start - All Programs - OMRON - AI Controller Standard Software** and then select **AI Viewer Settings**.
The AI Viewer starts up.

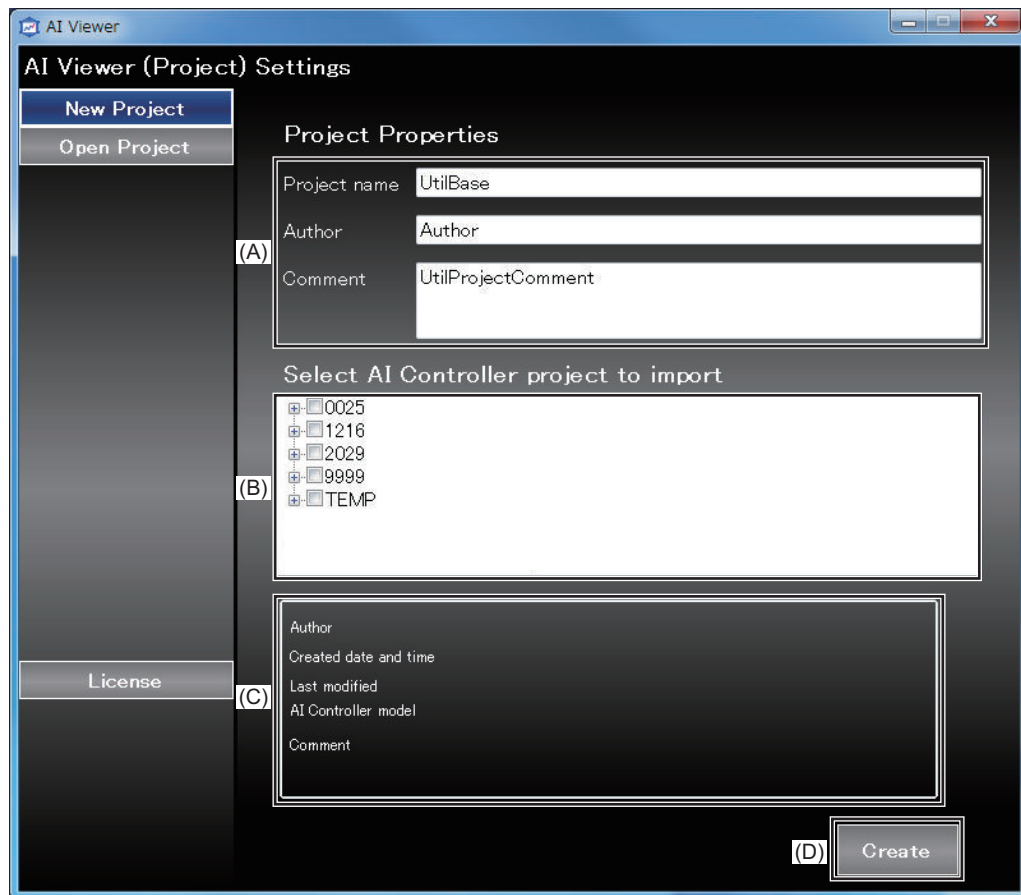
Exiting the AI Viewer

- 1 Click the **x** button on the right end of the title bar.
The AI Viewer will close.

5-1-2 Creating a New AI Viewer Project

To utilize data in an AI Controller, you need to create an AI Viewer project on the AI Viewer. This section describes the procedure to create a new AI Viewer project.

Select **New Project** to open the screen to start creating a new project. Next, specify each item and click the **Create** button.



Letter	Item	Description
(A)	Create New Project	Fill in the following items when you create a new project. <ul style="list-style-type: none"> • Project name (Text) • Author (Text) • Comment (Text)
(B)	Select AI Controller project to import	Displays a list of AI Controller projects.* ¹ Allows you to select an AI Controller project used for the AI Viewer project by selecting a check box.* ²
(C)	Project Properties	Displays properties of the AI Controller project selected in the selection field of AI Controller projects.
(D)	Create button	Allows you to create a new AI Viewer project from the AI Controller project selected in the selection field of AI Controller projects.

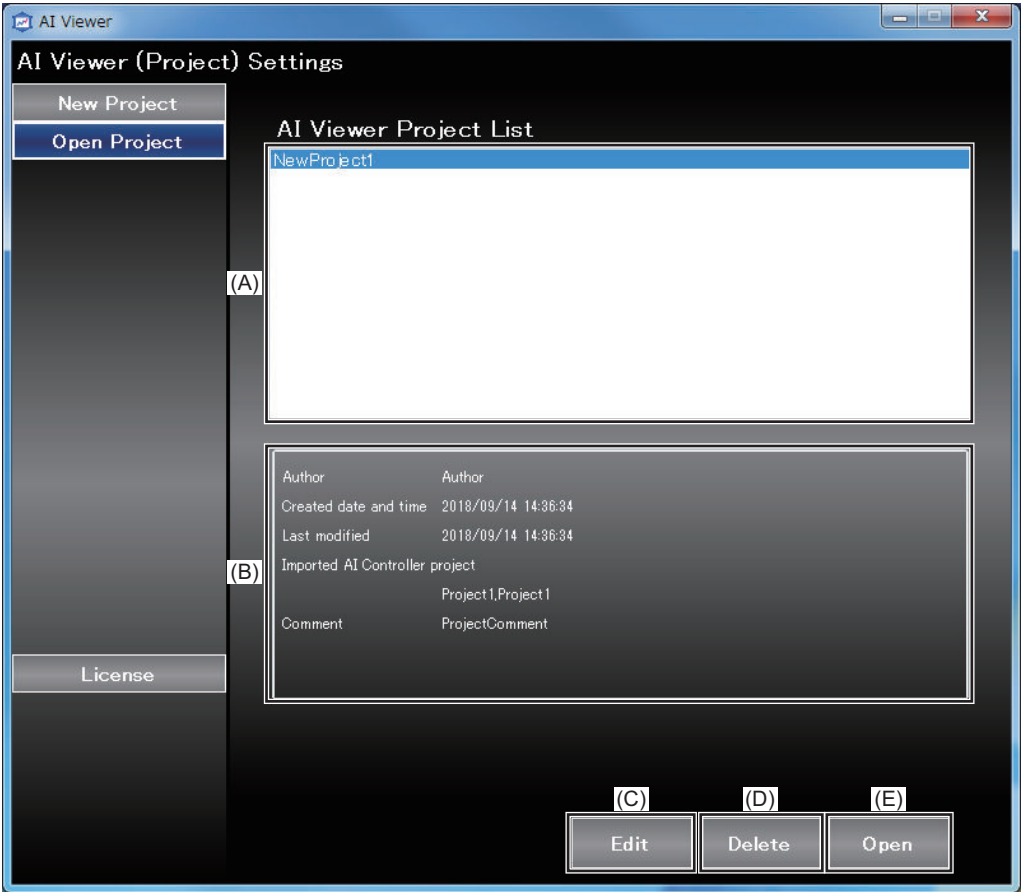
*1. The list does not show an AI Controller project if it does not contain any equipment event whose learning status is completed.

*2. You cannot select more than one AI Controller project from a same Controller.

5-1-3 Opening an AI Viewer Project

This section describes the procedure to open an existing AI Viewer project.

Select **Open Project** and open the **AI Viewer Project list** screen. Next, go to **AI Viewer Project List** and select a project. Then, click the **Open** button.



Letter	Item	Description
(A)	AI Viewer Project List	Displays a list of created AI Viewer projects. Select an AI Viewer project from the list.
(B)	Project Properties	Displays the properties of an AI Viewer project selected in AI Viewer project list. The following information is displayed. <ul style="list-style-type: none">• Author• Created date and time• Last modified• Imported AI Controller project• Comment
(C)	Edit button	Allows you to edit properties of the selected AI Viewer project.
(D)	Delete button	Deletes the selected AI Viewer project.
(E)	Open button	Opens the selected AI Viewer project.



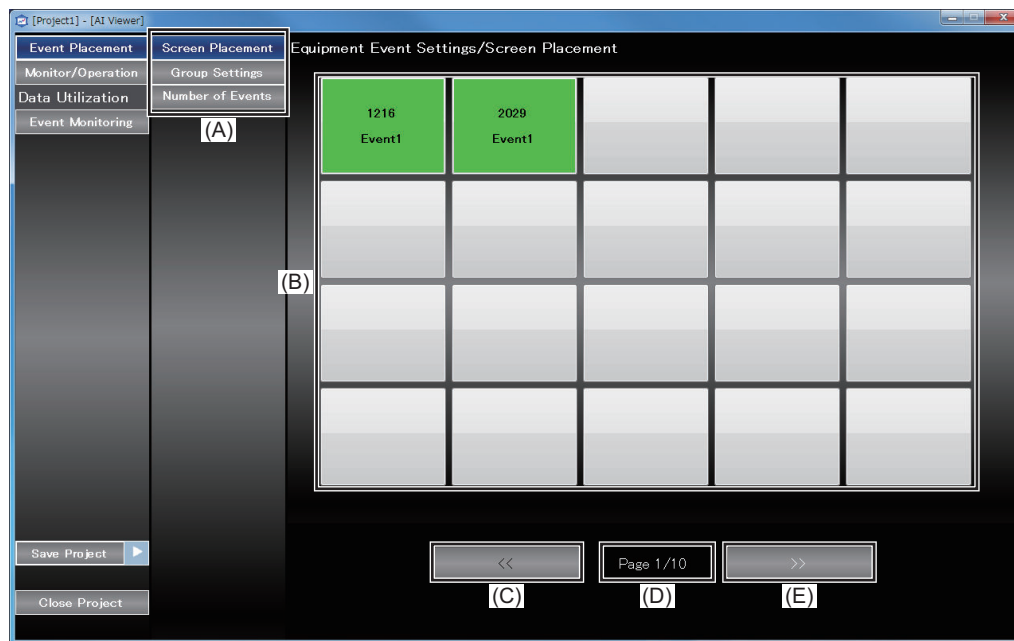
Additional Information

The AI Viewer project data is stored under C:\OMRON\Application\AIOperator\SettingProjects\UtilProjects\[Project_Name]. To use an AI Viewer project you have created here on another computer, find the folder named the same as the project you want to use and copy the entire folder.

5-2 Placing Equipment Events

This section describes the procedure to set up the windows used for monitoring equipment events from the AI Controller.

Select **Event Placement** and **Screen Allocation** to open the **Equipment Event Setting/Screen Allocation** screen.



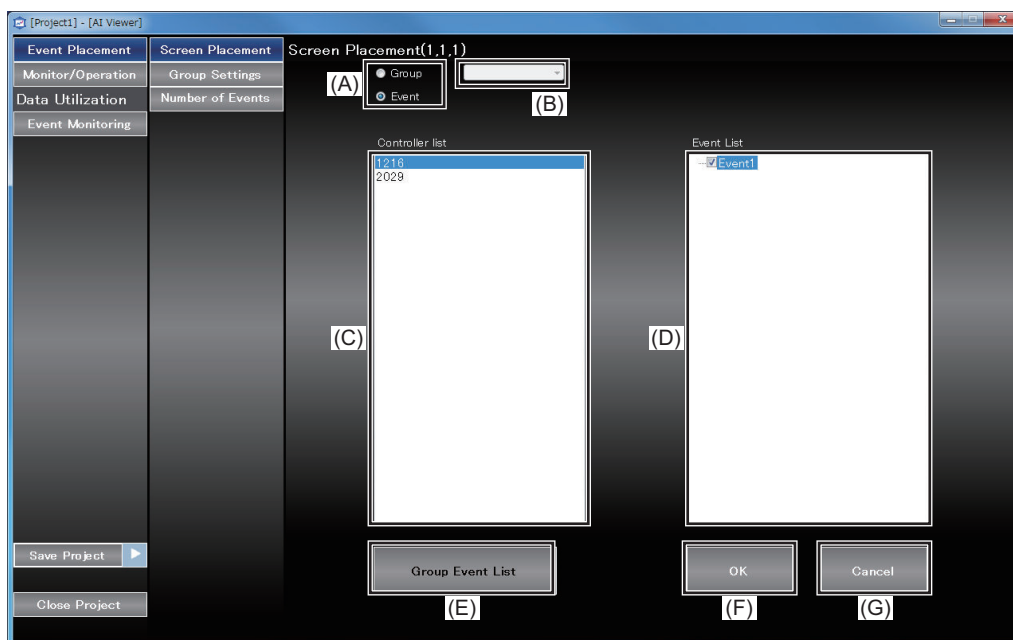
Letter	Item	Description
(A)	Window Transition button	Opens each window. <ul style="list-style-type: none"> Screen Placement: Screen Placement is displayed. Group Settings: The Group Settings screen is displayed. Number of Events: Number of Events Setting screen is displayed.
(B)	Event Placement button	Allows you to register a equipment event at a position where you clicked the button. The text string shown represents the serial number of the AI Controller. When you press this button, the Event Placement screen opens. <ul style="list-style-type: none"> For the placed button colors, aqua indicates a group and green indicates a equipment event.
(C)	<< button	Switches to the previous page.
(D)	Page Number	Shows the current page number and the total number of pages. The maximum number of pages is 10.
(E)	>> button	Switches to the next page.

In the default display, equipment events are placed from the upper-left corner to the lower-right corner of the screen in the order created in the AI Controller project.

5-2-1 Placing Equipment Events to Designated Locations

When you click any button on the **Equipment Event Settings/Screen Placement**, the **Screen Placement** screen shown below appears. Each AI Controller's equipment event names are displayed.

By selecting an event name, you can place the equipment event on the screen. You can also place a group by selecting the Groups radio button.



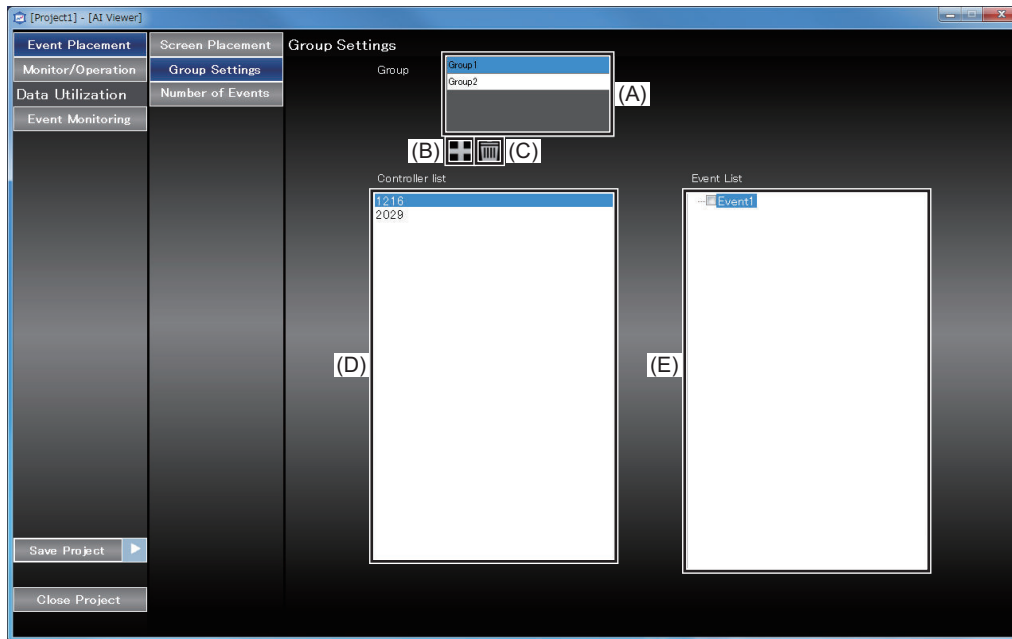
Letter	Item	Description
(A)	Event Radio button	Changes the placement unit between Groups and Events.
(B)	Group combo box	Displays a list of registered groups.
(C)	Controller list	Allows you to select a serial number of an AI Controller from the list. You can select only one ID.
(D)	Event List	Displays a list of equipment events for the selected AI Controller. You can select only one equipment event name from the list.
(E)	Group Event List button	Opens the Group Event List screen if a group is selected.
(F)	OK button	Places the selected equipment event. If no equipment event is selected, the equipment event on the placement position will be deleted.
(G)	Cancel button	Cancels changes made and restores the initial display.

5-2-2 Group Settings

This section describes the procedure to set up groups.

Select **Event Placement** and **Group Settings** to open the **Group Settings** screen.

When you set up a group and place equipment events in it, you can monitor multiple equipment events on a single screen.

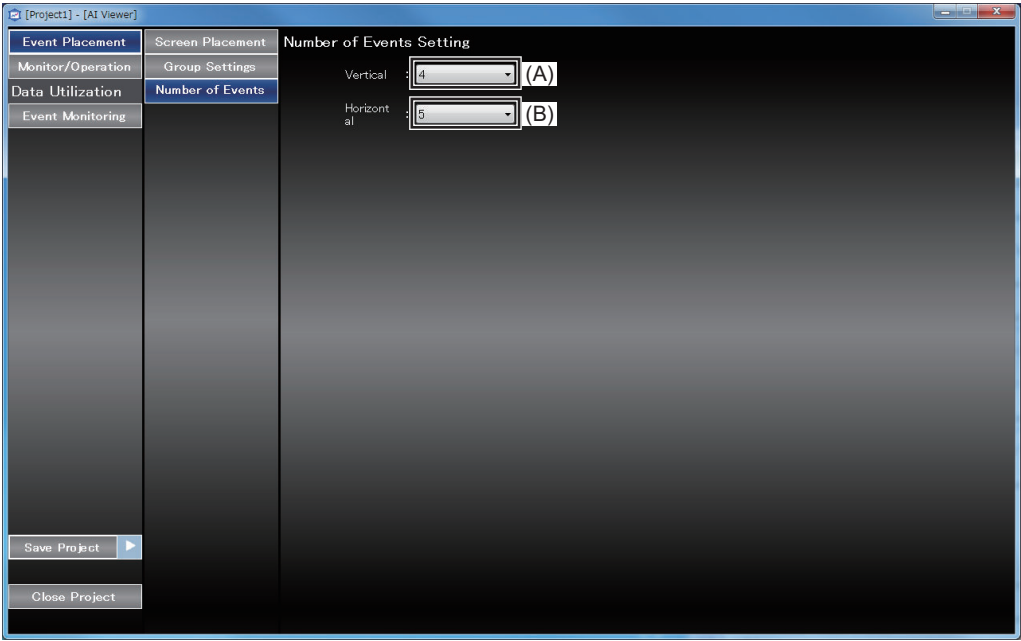


Letter	Item	Description
(A)	Group List	Displays a list of created groups. <ul style="list-style-type: none"> You cannot register a same group name. You cannot register events from different controllers to a same group.
(B)	Add button	Adds a group row.
(C)	Delete button	Deletes a selected group.
(D)	Controller list	Allows you to select a serial number of an AI Controller from the list. You can select only one serial number.
(E)	Event List	Displays a list of equipment events for the selected AI Controller. You can select only one equipment event name from the list.

5-2-3 Specifying the Number of Equipment Events on a Single Window

This section describes the procedure to specify the number of equipment events displayed on a single window.

Select **Event Placement** and **Number of Events** to open the **Number of Events Setting** screen.

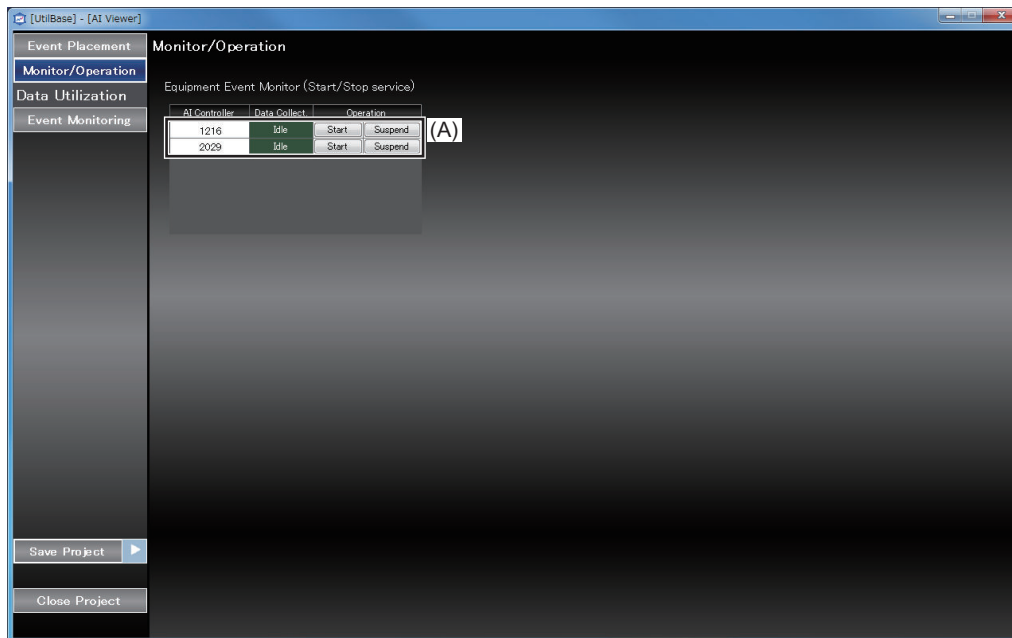


Letter	Item	Description
(A)	Vertical	Allows you to specify the number of equipment events that are vertically placed on the screen. Values from 1 to 5 can be specified. The default is set to 4.
(B)	Horizontal	Allows you to specify the number of equipment events that are horizontally placed on the screen. Values from 1 to 8 can be specified. The default is set to 5.

5-3 Monitor and Operation

This section describes the procedure to monitor the transfer status of feature value files and equipment event monitoring score files by using AI Viewer.

Select **Monitor/Operation** to open the **Monitor/Operation** screen.



Letter	Item	Description
(A)	Equipment Event Monitor	<p>Displays the transfer status of feature values (FTR_DATA), equipment event monitoring score (AIS_DATA) for each AI Controller.</p> <p>The following operations can be performed for "FTR_DATA" and "AIS_DATA".</p> <ul style="list-style-type: none"> Starts and stops the transferring CSV files from the AI Controller to the computer.


5-4 Monitoring Equipment Events

This section describes the procedure to monitor the status of equipment events in the AI Controller by using the AI Viewer.

Select **Event Monitoring** and open the **Event Status Monitoring** screen.



Letter	Item	Description
(A)	End button	Stops the event status monitoring.

Letter	Item	Description
(B)	Equipment Event Status button	<p>Displays the status of equipment events and groups.</p> <p>Text for each button is displayed as follows:</p> <ul style="list-style-type: none"> • "Controller Name (Serial number)" • "Event name" or "[Group name]" <p>The equipment event group name is displayed inside the square brackets "[]". The square brackets are used for distinguishing groups from equipment events.</p> <p>The status of each equipment event and equipment event group can be identified by the button color. The meaning of the status and color is as follows:^{*1} ^{*2}</p> <ul style="list-style-type: none"> • Dark green: Standby Status where data transfer from the AI Controller to the AI Viewer has not been executed. • Light green: Normal Status of an equipment event for which equipment event monitoring score is less than Threshold 1 while data transfer from the AI Controller to the AI Viewer has been executed. • Yellow: Alert Level 1 Status of an equipment event for which equipment event monitoring score is equal to or greater than Threshold 1 but less than Threshold 2 while data transfer from the AI Controller to the AI Viewer has been executed. • Red: Alert Level 2 Status of an equipment event for which equipment event monitoring score is equal to or greater than Threshold 2 while data transfer from the AI Controller to the AI Viewer has been executed. • Gray: State where equipment events cannot be monitored. Refer to <i>Cases Where Equipment Events Cannot Be Monitored</i> on page 5-12 for information on possible cases. <p>When you click the button indicating the group status, it opens the group monitoring screen displaying the status of equipment events that are registered to the group.</p> <p>When you click the button showing the status of equipment events, it opens the trend graph screen.</p>
(C)	Dt Clct. Hst. button	<p>If an error exists in the CSV file transfer service, the following messages will appear.</p> <ul style="list-style-type: none"> • Can not connect (FTP) to the controller. • Failed to delete the file in the controller. • No storage space is left.
(D)	 button	<p>If the monitoring target is registered across pages, use the buttons to switch pages.</p> <p>The current page and the total number of pages are displayed between these buttons to switch pages.</p>
(E)	Eqpmnt Evnt Hst. button	Displays the history screen of <i>Alert Level 1</i> and <i>Alert Level 2</i> errors that occurred after starting the AI Viewer.

*1. For equipment event groups, if any of the equipment events in a group contains an warning-level error, the status is "Warning". If it contains no warning but one or more caution exists, the status is "Caution". If it is free from warning or caution, the event status is displayed as "Normal".

*2. Equipment events for which CSV file was not retrieved are displayed in gray.

● **Cases Where Equipment Events Cannot Be Monitored**

You cannot monitor equipment events while the system is in unmonitored state or in a monitoring score judgment failure state.

The **Equipment Event Status** button is displayed in gray.

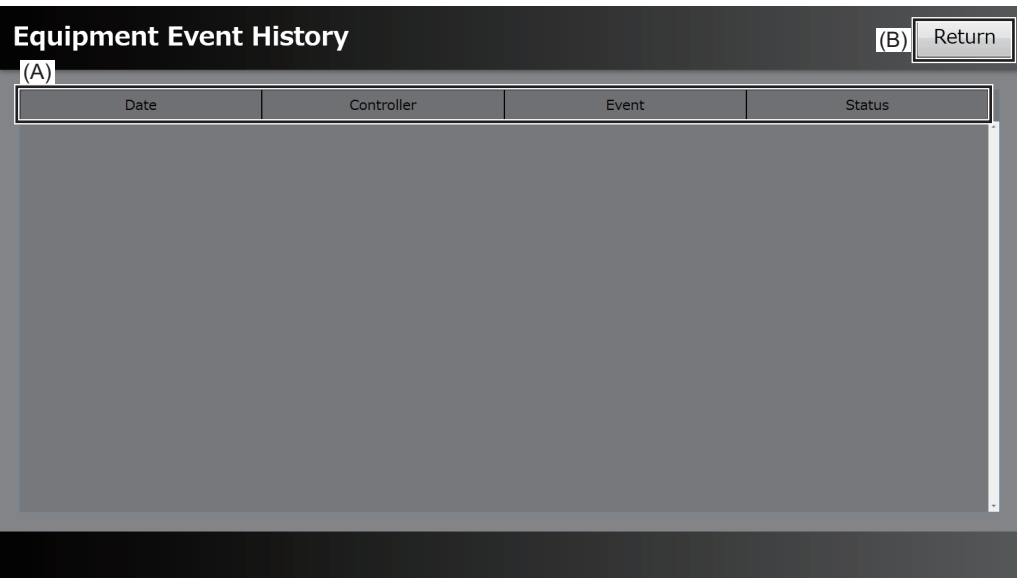
Equipment events cannot be monitored in the following cases.

Status	Possible cases	Correction
Unmonitored state	Waiting for the operation of the monitored mechanism to stabilize.	-
	Execution of AI FB was interrupted.*1	-
Monitoring score judgment failure state	Input parameters for AI FB are out of range.*1	Check the input parameters.
	Inputs for monitor target are incorrect.	Check the allocation of input variables and wirings.
	The specified sub-frame does not exist in the frame.	Check the input timing of the input variables.
	An error occurred in a monitored motion control instruction or the instruction was aborted.	Check the input values of the motion control instruction and its execution results.

*1. For details on corrections for the AI FB, refer to *Sysmac Library AI Predictive Maintenance Library User's Manual (Cat. No. W610)*.

5-4-1 Displaying History

This section describes the procedure to display the history of Alert Level 1 and Alert level 2 errors that occurred in the monitored equipment events after starting the **Event Status Monitoring** screen. On the **Event Status Monitoring** screen, press the **Eqpmnt Evnt Hst.** button. The history is displayed.



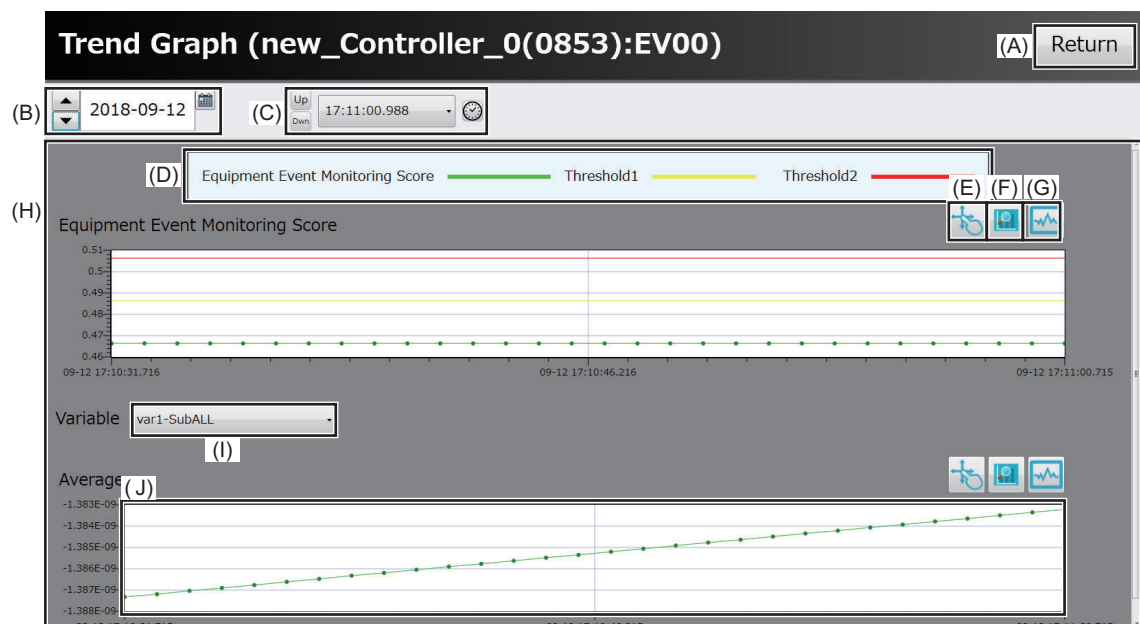
Letter	Item	Description
(A)	History	Displays the history of <i>Alert Level 1</i> and <i>Alert Level 2</i> errors after starting the Event Status Monitoring screen. The errors are displayed in chronological order in an AI Controller.*1*2

Letter	Item	Description
(B)	Return button	The Event Status Monitoring screen opens again.

- *1. Even if a *Alert Level 1* error is already recorded, the error will be recorded again if the status changes to *Alert Level 2*.
- *2. Up to 1000 entries are recorded in the history. After exceeding the limit, entries are deleted from the oldest one.

5-4-2 Displaying the Trend Graph

After starting the **Event Status Monitoring** screen, open the past **Event Status Monitoring** screen of the monitored equipment event and press the **Equipment Event Status** button for the target equipment event. The trend graph appears.



Letter	Item	Description
(A)	Return button	Exits the trend graph screen.
(B)	Target Date	Allows you to select a date for the equipment event monitoring score to display.
(C)	Time Selection combo box	Allows you to select an equipment event monitoring score to display on the trend graph. You can select an equipment event monitoring score from the ones that exist for the target date. You can also specify the time directly by clicking the time icon. In this case, the equipment event monitoring score that is closest to the specified time will be selected.
(D)	Legend	Displays the legend of each plot in the graph of the equipment event monitoring score.
(E)	Graph Operation Mode button	Allows you to work with the graph by using the mouse.
(F)	Zoom In/Out Mode button	Allows you to increase or decrease the size of the graph.
(G)	Graph Reset	Restores the initial display of the graph.

Letter	Item	Description
(H)	Trend Graph Display	<p>Displays the feature value's trend graph for each equipment event monitoring score and variable.</p> <ul style="list-style-type: none"> • Equipment Event Monitoring Score: The horizontal scale is dependent on the number of frames for the CSV file(s) specified in the time selection combo box. • Feature data: The vertical scale automatically changes according to the values. The horizontal scale is dependent on the number of frames for the CSV file(s) specified in the time selection combo box.
(I)	Variable Name Selection combo box	Allows you to select a variable here, and the feature value of the variable is displayed on the trend graph.
(J)	Variable data graph	When you press any point (frame) on the equipment event monitoring score's trend graph, a graph of the variable data in the corresponding frame will appear.*1

*1. It is displayed when the analysis data (ANL_DATA) is collected. If it is not collected, a message stating *Not Found Data* appears.

6

Using AI Predictive Maintenance Library

This chapter explains functions that are necessary to use the AI Predictive Maintenance Library.

When you use the AI Predictive Maintenance Library - one of the Sysmac libraries, it makes it easier for you to monitor the status of equipment events on the AI Controller. This chapter describes operations to use the AI Predictive Maintenance Library. Refer to the *Sysmac Library AI Predictive Maintenance Library User's Manual (Cat. No. W610)* for details on the AI Predictive Maintenance Library.

6-1	Installing AI Predictive Maintenance Library	6-2
6-2	Registering License for AI Predictive Maintenance Library	6-4
6-3	Registering Equipment Events by Using the AI Predictive Maintenance Library to the AI Operator	6-5
6-4	Checking the Versions of the AI Predictive Maintenance Library	6-7

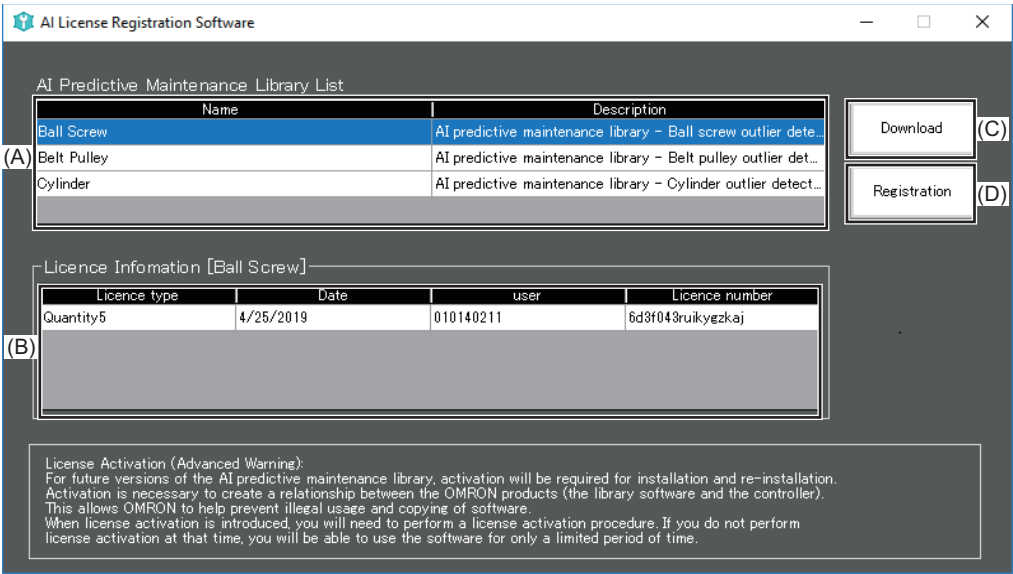
6-1 Installing AI Predictive Maintenance Library

Install the AI Predictive Maintenance Library into the computer.

- 1
- Start the AI License Registration Software in the following methods.

 - On Windows, select **Start - All Programs - OMRON - AI Controller Standard Software** and then select **AI License Registration Software**

The AI License Registration Software starts up.



Let-ter	Item	Description
(A)	AI Predictive maintenance library list	<p>Displays a list of AI Predictive Maintenance Library installed in the computer.</p> <p>The following items and description will appear:</p> <ul style="list-style-type: none">Name: Name of the productDescription: Brief description of the product <p>When you select a display item in the App Parts list, the license information of the selected AI Predictive Maintenance Library appears in Licence information.</p>
(B)	Licence information	<p>Displays the license information of the selected AI Predictive Maintenance Library.*1</p> <p>The product name selected in the list of AI Predictive Maintenance Library is displayed inside the square brackets [].</p> <p>The following items and description will appear:</p> <ul style="list-style-type: none">Licence type: Number of licensesDate: Date of license activation (YYYY/MM/DD)User: Name of the user who activated the licenseLicence number: License key (encrypted) issued at the time of activation
(C)	Download button	<p>Opens the web page of the AI Predictive Maintenance Library.</p> <p>You will download and install the AI Predictive Maintenance Library.</p>

Let-ter	Item	Description
(D)	Registration button	Displays the License Registration Dialog .

*1. Unactivated licenses are not displayed.

- 2 Click the **Download** button.
The web page of the AI Predictive Maintenance Library will open.
- 3 You will download and install the AI Predictive Maintenance Library from the web page.

6-2 Registering License for AI Predictive Maintenance Library

You need to register your license of the installed AI Predictive Maintenance Library.

- 1** On the **AI Predictive Maintenance Library List** of the AI License Registration Software, select an AI Predictive Maintenance Library for which license you want to register.
- 2** Select the **Registration** button, and then enter the license number printed on the license sheet that you purchased.
The registered license information is displayed on the **License Registration** screen.



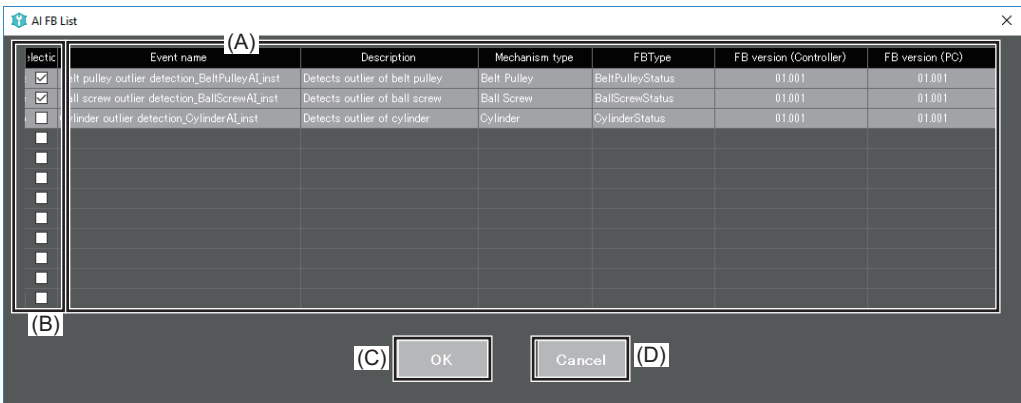
Precautions for Correct Use

Please purchase the licenses of AI Predictive Maintenance Library for the number of the mechanism that you use.

6-3 Registering Equipment Events by Using the AI Predictive Maintenance Library to the AI Operator

Download a user program created on Sysmac Studio to an AI Controller, and then perform the following settings to register equipment events by using the function blocks (AI FB) of the AI Predictive Maintenance Library.

- 1 Start the AI Operator and open an AI Controller project.
- 2 Connect the AI Controller with your computer.
- 3 Select **Equipment Event** and open the **Equipment Event Setting** screen.
- 4 Click the **Equipment Event Rgst.** button.
The AI Operator reads out information of the function blocks (AI FB) of the AI Predictive Maintenance Library used in the AI Controller's program and registers it as an equipment event.
When the following screen opens, select equipment event(s) to register.



Letter	Item	Description
(A)	AI FB List	Displays the information that was retrieved from the AI Controller's user program. The following information is displayed. <ul style="list-style-type: none">• Event name• Description• Mechanism Type• FBType• FB Version (Controller)• FB Version (Event definition file) The items you can select must have the same version numbers (both the major and minor version numbers) for the FB version of the Controller and the FB version of the event definition file.
(B)	Check box to select AI FB for registration	Select a check box for the item you want to register as a equipment event.*1
(C)	OK button	Adds the selected item as the equipment event.

Letter	Item	Description
(D)	Cancel button	Cancels the registration of the equipment event.

- *1. The number of check boxes you can select is "Maximum number of registered events" \geq "Number of events currently registered + Number of AI FB items selected".



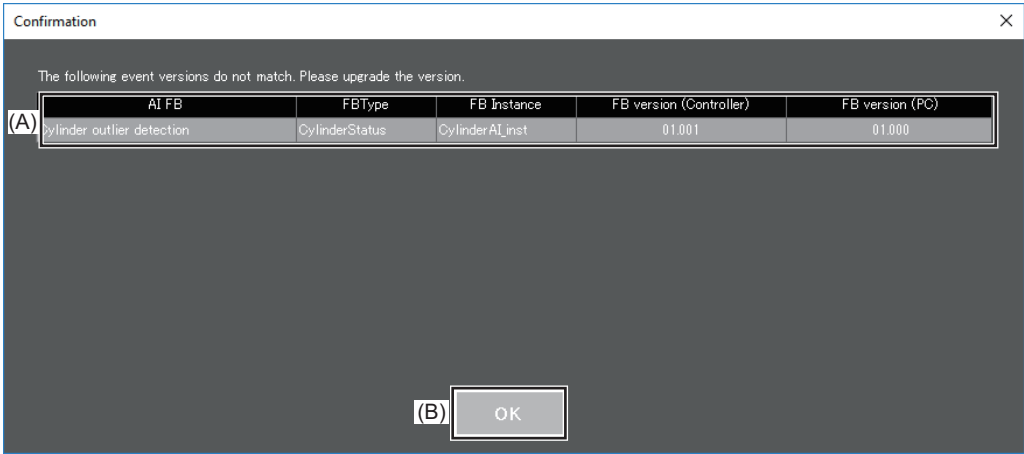
Precautions for Correct Use

When you read the function block information again for the AI Controller to which equipment event is already registered after reading the function block (AI FB) information, the function block (AI FB) information that was already registered will be loaded again and displayed in the list. To prevent this, you can choose not to register the function block as an equipment event or register the function block again after deleting the equipment event that was already registered.

6-4 Checking the Versions of the AI Predictive Maintenance Library

When the AI Operator reads out information of the function blocks (AI FB) used in the AI Controller’s user program, the AI Operator checks the version of the AI Predictive Maintenance Library installed in your computer against the version of the AI FB on the Controller side. If they are different versions, the dialog shown below will appear.

You can either install the same version of the function blocks (AI FB) of the AI Predictive Maintenance Libraries used in the AI Controller to your computer or replace the function blocks (AI FB) of the AI Predictive Maintenance Libraries used in the AI Controller to those corresponding to the version of the AI Predictive Maintenance Library that is installed in your computer.



Letter	Item	Description
(A)	AI FB List	Displays the information that was retrieved from the event definition file. The following information is displayed. <ul style="list-style-type: none">• AI FB• FBType• FB Instance• FB Version (Controller)• FB Version (Event definition file)
(B)	OK button	Closes the dialog.



Appendices

A-1	Errors and Troubleshooting	A-2
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A-1 Errors and Troubleshooting

This section describes the error messages displayed during the AI Controller operations performed on the AI Operator and the AI Viewer, along with the troubleshooting methods. For the AI Controller errors, refer to the *NX/NY-series Artificial Intelligence Machine Automation Controller User's Manual* (Cat. No. W594).

List of Error Messages during AI Controller Operations by AI Operator

Message	Cause	Correction
Failed to connect to the controller.	Cable disconnected	Check the cable connection and try again.
	No access privilege	Forcibly release the access privilege on Sysmac Studio and try again.
	Write protected	Release the write protect for the CPU Unit on Sysmac Studio and try again.
	Downloading by another tool is in progress	Try again after a while. (Wait for the download by another tool to complete)
	The operation cannot be executed because the Controller is in the error state.	Check the AI Controller error, reset the error and try again.
A communications error occurred./ Communications were disconnected.	An error occurred in the communication message.	Check the cable connection and try again. Try again after a while. (Wait for the download by another tool to complete)
	No response from the Controller was received.	Check the cable connection and try again. Cycle the power supply to the AI Controller.

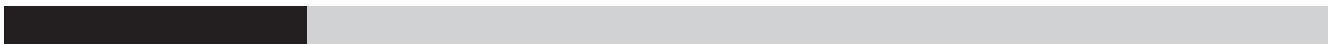
List of Error Messages during Data Collection with an AI Controller Connected

Message	Cause	Correction
Can not connect (FTP) to the controller.	FTP connection error	Check to see if the FTP connection settings of the project are consistent with the Controller's system settings.
	Cable disconnected	Check the cable connection and try again.
	The operation cannot be executed because the Controller is in the error state.	Check the AI Controller error, reset the error and try again.
Failed to acquire the file in the controller./ Failed to delete the file in the controller.	The operation cannot be executed because the Controller is in the error state.	Check the AI Controller error, reset the error and try again.
Failed to read the data collection service configuration file.	See the message for details.	Pause the data collection and start again.

Message	Cause	Correction
No storage space is left.	The storage media in the computer does not have enough free space.	Increase free space by deleting unnecessary files, and so on.



Index



Index

A

AI Controller.....	4-11, 5-10, 6-5
AI Controller Project.....	4-2, 4-4
AI Controllers.....	2-5
AI License Registration Software.....	6-2
AI Machine Learning model.....	4-10
AI Operator.....	1-2, 1-3, 3-3, 4-2
AI Predictive Maintenance Library.....	6-2
AI Viewer.....	1-2, 1-3, 3-4, 5-2
AI Viewer project.....	5-3
AI Viewer Project.....	5-2
AIS_DATA.....	4-23, 5-9
Alert Level 1.....	5-11, 5-12
Alert Level 2.....	5-12
Alert Level.2.....	5-11
Analysis Data.....	4-12, 5-14
ANL_DATA.....	4-23

C

Collective Compare.....	3-3
Collective Comparison.....	4-23
Collective Upload.....	3-3
Connection status.....	4-17
Controller.....	3-3
Controller Name.....	4-4, 5-11
Controller Operation Authority.....	4-31
CSV file(s).....	5-14

D

Data Analysis.....	1-2
Data Collection.....	1-2
Data Collection for Analysis.....	4-18
Data Utilization.....	1-2
Detailed Settings.....	3-3, 4-16

E

Equipment Event.....	1-2
Equipment Event Monitoring.....	5-10
equipment event monitoring score.....	5-9
Equipment Event Monitoring Score.....	4-12
Equipment Event Placement.....	5-5
equipment events.....	4-8
Event Status Monitoring.....	5-10, 5-12, 5-13
Export.....	4-19
Extension Function.....	3-3

F

F.E. Output Frame Var. (ANY_INT).....	4-8
Feature Extraction Service.....	4-20
Feature value.....	4-10
Feature Value.....	4-12

feature values.....	5-9
File Upload Settings.....	4-12
Frame Variable.....	4-8
FTP Password.....	4-3
FTR_DATA.....	4-23, 5-9
Function Block.....	6-5
function blocks.....	6-7

G

Group.....	5-6
Groups.....	5-11

H

History.....	4-19, 5-12
--------------	------------

L

Label variables.....	4-9
License Registration.....	6-4
licenses.....	1-3
log file.....	4-19

M

M.L. Output Frame Var. (ANY_INT).....	4-9
Machine learning function.....	4-28
Machine Learning Function.....	4-19
Machine Learning Service.....	4-20
Mode Changes.....	4-22

N

.NET Framework.....	1-4
---------------------	-----

O

operating mode.....	4-22
Operating mode.....	4-17

P

Page Switching.....	5-5, 5-11
password.....	4-31
Password.....	4-11, 4-12

R

RAW_DATA.....	4-23
---------------	------

S

Sampling.....	4-18
Selected Variable Features.....	4-10
Serial ID.....	4-4
Serial number.....	5-11

Statistical Information.....	4-26
Statistics.....	3-3
Sub-frame Variable.....	4-8
Sysmac Studio.....	4-7, 4-31, 6-5

T

Threshold 1.....	4-10
Threshold 2.....	4-10
Time Series Database Function.....	4-17, 4-26
Time Series DB Export Settings.....	4-16
TimeSeries.....	4-18, 4-27
Trend Graph.....	5-13
Trusted Certificate.....	4-13
TSDB Service.....	4-18

U

Upload all.....	4-25
-----------------	------

V

Variable Data Collection.....	3-3, 4-18
Variable Setting.....	4-6

W

WebAPI Connection function.....	4-20
WebAPI Connection Function.....	4-29
WebAPI Connection Service.....	4-11
Windows 10.....	1-4, 2-4
Windows 7.....	1-4, 2-4

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